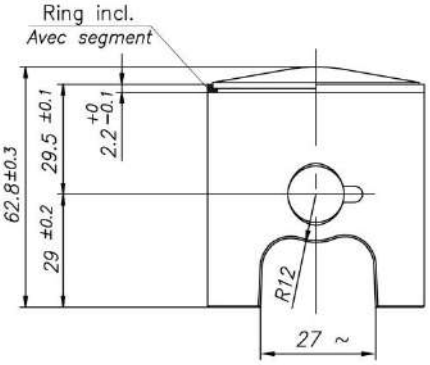
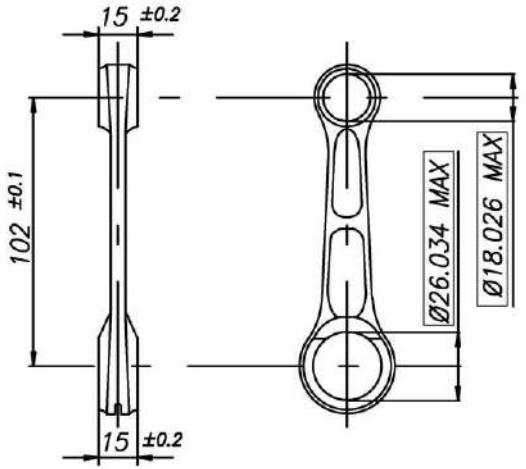
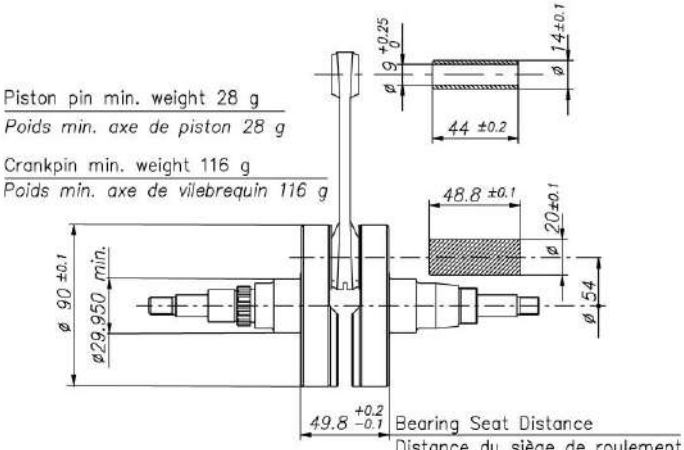
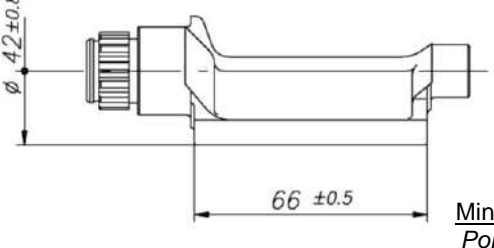
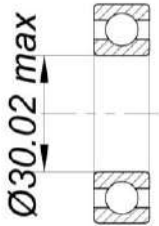
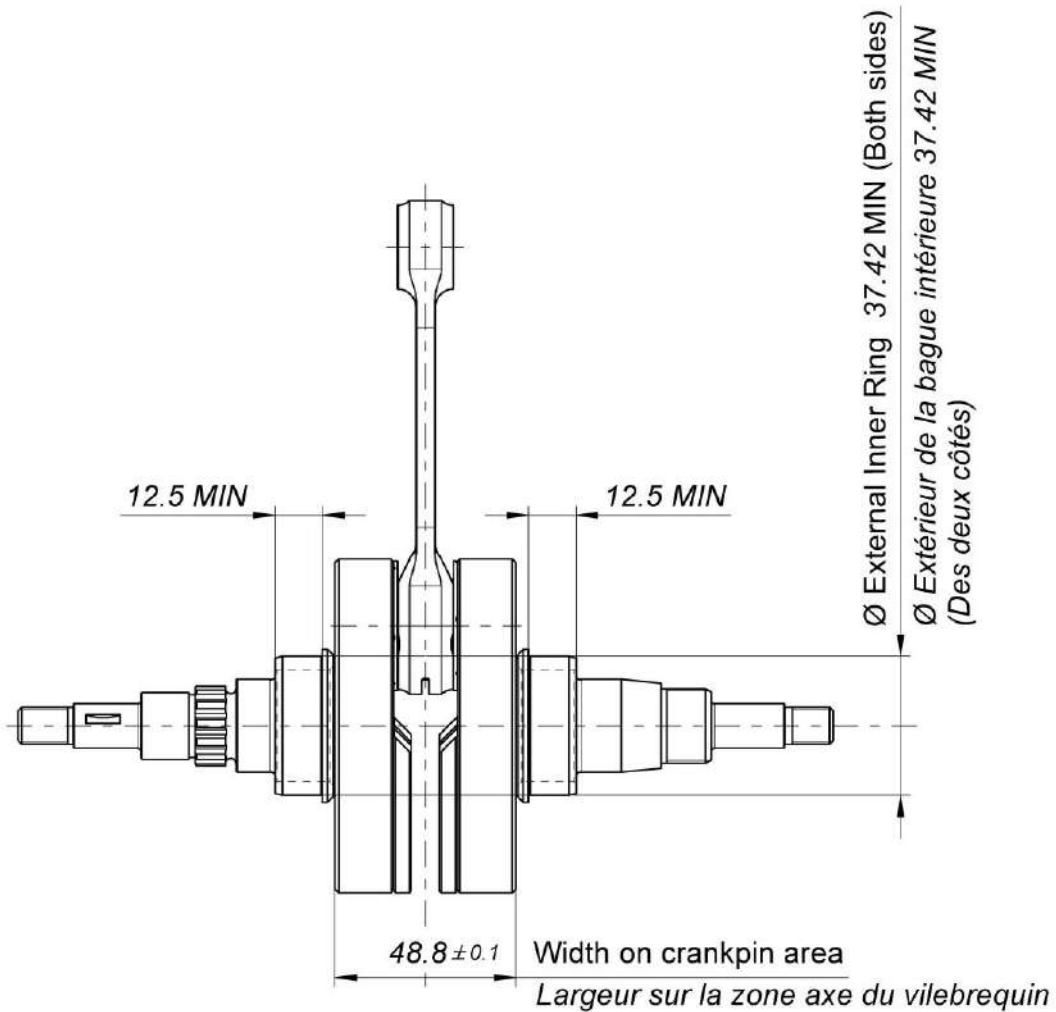


## X30 125cc RL-C TaG

		FEATURES - CARACTERISTIQUES	
		Cylinder volume <i>Volume du cylindre</i>	123.67 cm <sup>3</sup>
		Bore <i>Alésage</i>	54 mm
		Max. bore <i>Alésage max.</i>	54.28 mm
		Stroke <i>Course</i>	54 mm
		Cooling system <i>Système de refroidissement</i>	Water <i>À Eau</i>
		Inlet system <i>Système d' admission</i>	Reed valve <i>À clapets</i>
		Cylinder / crankcase transfers n° <i>N° de canaux cylindre / carter</i>	3 / 3
Carburetor Tillotson <i>Carburateur Tillotson</i>	HW-27A <i>(Venturi Ø27)</i>	Inlet / exhaust ports number <i>N° lumières admiss. / échapp.</i>	3 / 3
Number of piston rings <i>Nombre de segments</i>	1	Combustion chamber shape <i>Forme chambre de combustion</i>	Spherical <i>Sphérique</i>
Big end conr. bearing diam. <i>Diamètre roulement tête de bielle</i>	20x26x15	Selettra or PVL ignition <i>Allumage Selettra ou PVL</i>	Digital
Crankshaft bearing diam. <i>Diamètre roulement du vilebrequin</i>	30x62x16	Distance between conrod centers <i>Longueur (entraxe) de la bielle</i>	102 mm
Small end conr. bearing diam. <i>Diamètre roulement pied de bielle</i>	14x18x17.5	RPM limiter <i>Limiteur de régime</i>	Yes <i>Oui</i>
Balancing shaft <i>Arbre d'équilibrage du vilebrequin</i>	Yes <i>Oui</i>	Electric starter <i>Démarrreur électrique</i>	Yes <i>Oui</i>

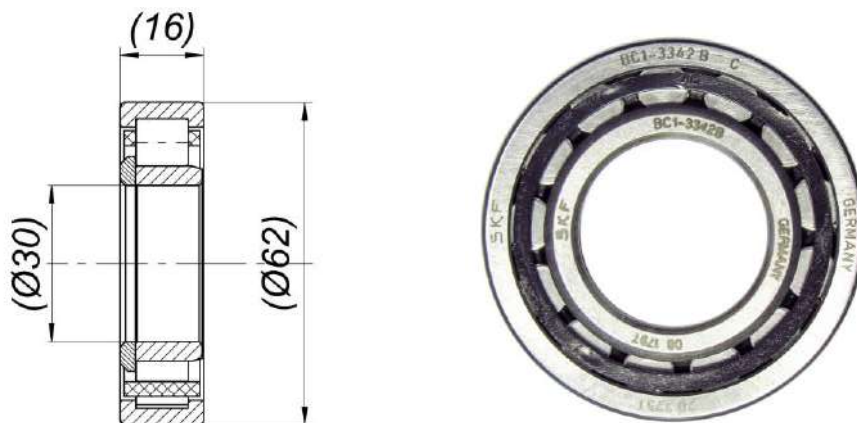
DESCRIPTION OF THE MATERIAL <i>DESCRIPTION DES MATERIAUX</i>		PISTON	
Conrod material <i>Matériau de la bielle</i>	Steel <i>Acier</i>	 <p>Piston min. weight (ring incl.) 128 g Poids min. piston (avec segment) 128g</p>	
Crankshaft material <i>Matériau du vilebrequin</i>	Steel <i>Acier</i>		
Balancing shaft material <i>Matériau de l'arbre d'équilibrage</i>	Steel <i>Acier</i>		
Gears material <i>Matériau des engrenages</i>	Steel <i>Acier</i>		
Starter ring material <i>Matériau de la couronne démarr.</i>	Steel <i>Acier</i>		
Head material <i>Matériau de la culasse</i>	Aluminium		DISTANCE BETWEEN CONROD CENTERS <i>ENTRAXE DE LA BIELLE</i>
Cylinder material <i>Matériau du cylindre</i>	Aluminium		 <p>Min. weight 110 g Poids min. 110 g</p>
Liner material <i>Matériau de la chemise</i>	Iron <i>Fonte</i>		
Crankcase material <i>Matériau du carter</i>	Aluminium		
Piston material <i>Matériau du piston</i>	Aluminium		
Piston rings material <i>Matériau des segments</i>	Iron <i>Fonte</i>		
Exhaust muffler material <i>Matériau du pot d'échappement</i>	Sheet-steel <i>Tôle acier</i>		
Ball-bearings <i>Roulements</i>	Type 6206		
<b>CRANKSHAFT - VILEBREQUIN</b>		<b>BALANCING SHAFT ARBRE D'ÉQUILIBRAGE</b>	
 <p>Piston pin min. weight 28 g Poids min. axe de piston 28 g</p> <p>Crankpin min. weight 116 g Poids min. axe de vilebrequin 116 g</p> <p>Complete crankshaft min. weight 2150 g Poids min. du vilebrequin complet 2150 g</p>		 <p>Min. weight 315 g Poids Min. 315 g</p>	
		<b>CRANKSHAFT BALL BEARINGS ROULEMENT À BILLES DU VILEBREQUIN</b>	
		 <p>Ø30.02 max</p>	

**DIMENSIONS OF ALTERNATIVE CRANKSHAFT WITH ROLLER MAIN BEARINGS**  
**DIMENSIONS DU VILEBREQUIN ALTERNATIF AVEC ROULEMENTS À ROULEAUX**

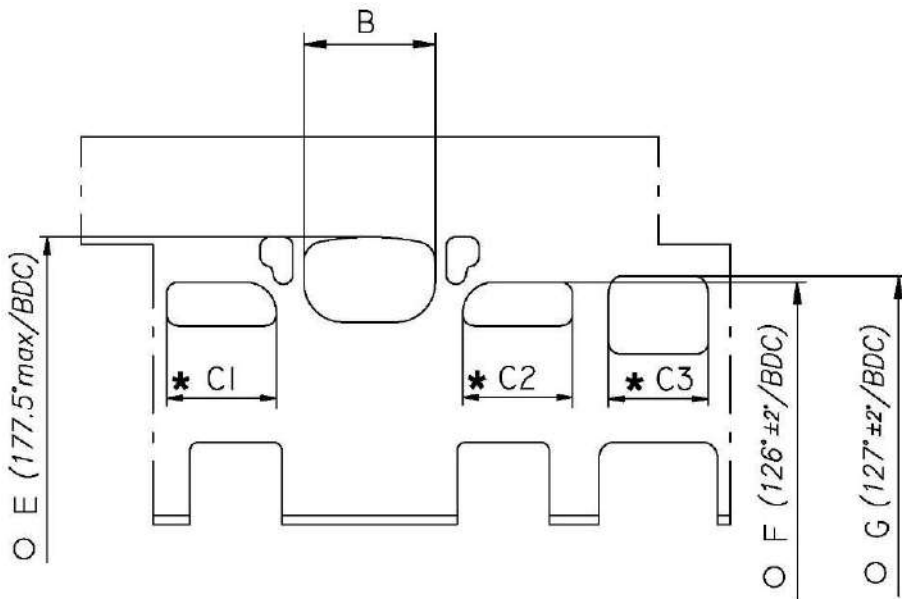


Crankshaft complete min. Weight 2220 g  
Poids min. du vilebrequin

**ROLLER MAIN BEARING**  
**ROULEMENTS À ROULEAUX DU VILEBREQUIN**



CYLINDER DEVELOPMENT - DEVELOPPEMENT DU CYLINDRE

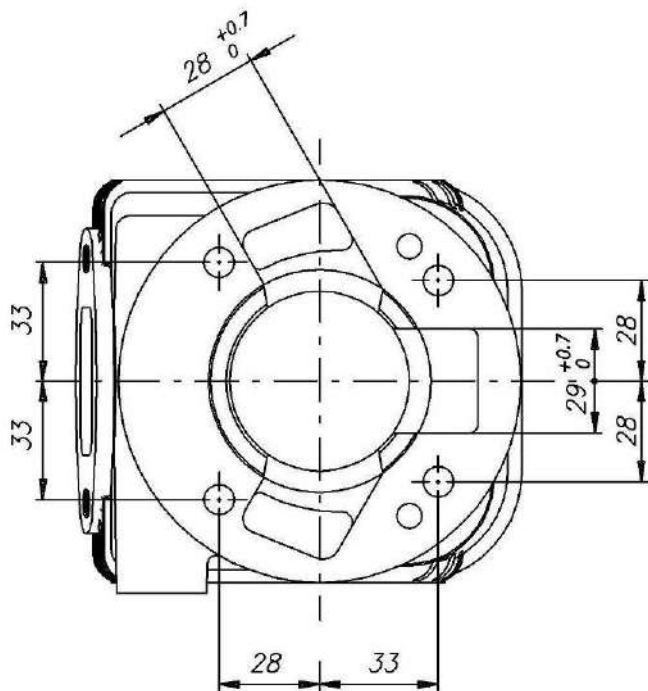


B	$\leq 36.5 \text{ mm}$
C1 = C2	$\leq 30 \text{ mm}$
C3	$\leq 28.5 \text{ mm}$
E	$177.5^\circ \text{ max}$
F	$126^\circ \pm 2^\circ$
G	$127^\circ \pm 2^\circ$

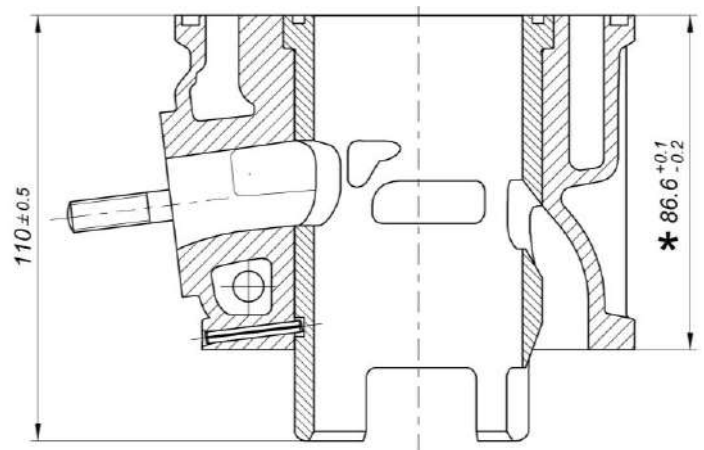
\* **CHORDAL READING**  
LECTURE CORDALE

○ **ANGULAR READING BY INSERTING A 0.2x5 mm GAUGE**  
LECTURE ANGULAIRE PAR INSERTION D'UNE CALE DE 0.2x5 mm

CYLINDER BASE VIEW  
VUE DE LA BASE DU CYLINDRE

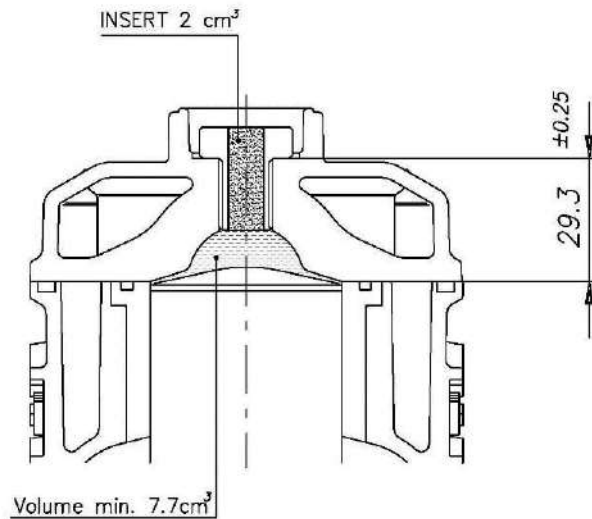


CYLINDER CROSS SECTION VIEW  
VUE EN SECTION DU CYLINDRE



\* from the base plane of the cylinder  
to the top plane of the liner  
à partir du plan de base du cylindre  
jusqu'au plan supérieur de la chemise

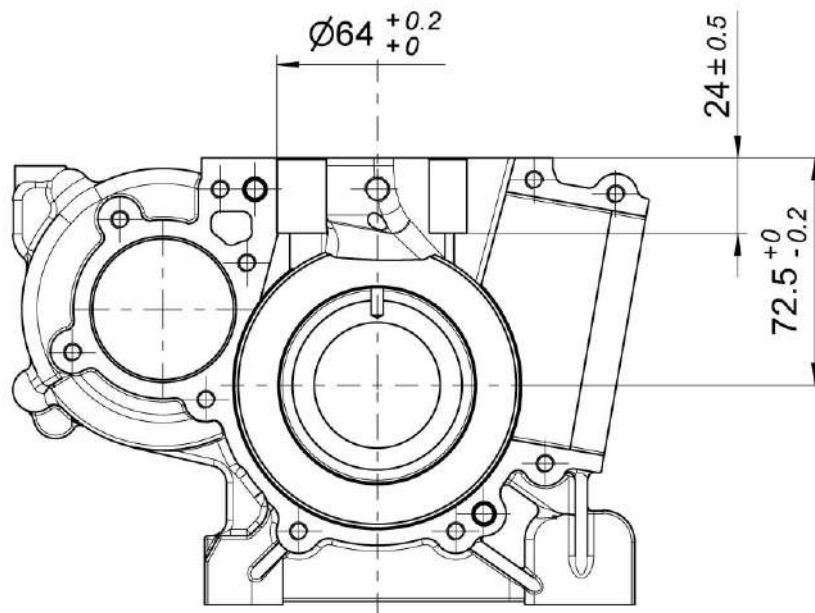
COMBUSTION CHAMBER VIEW  
VUE DE LA CHAMBRE DE COMBUSTION



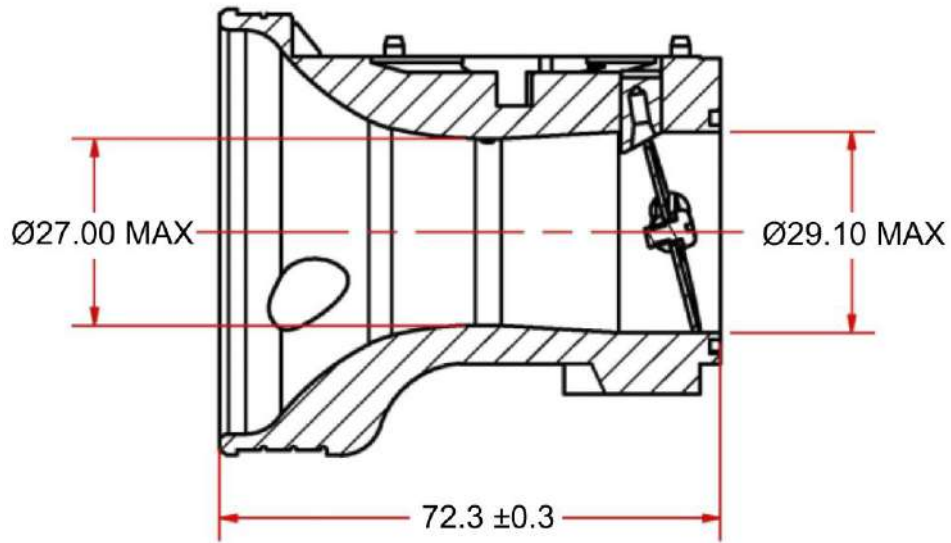
COMBUSTION CHAMBER VOLUME TOT. = 9.7 cm<sup>3</sup> min.  
VOLUME CHAMBRE COMBUSTION TOT. = 9.7 cm<sup>3</sup> min.

**ATT. : SQUISH MIN. = 0.90 mm**  
(measured with Ø1.5mm TIN - mesurée avec de l'étain Ø1.5mm)

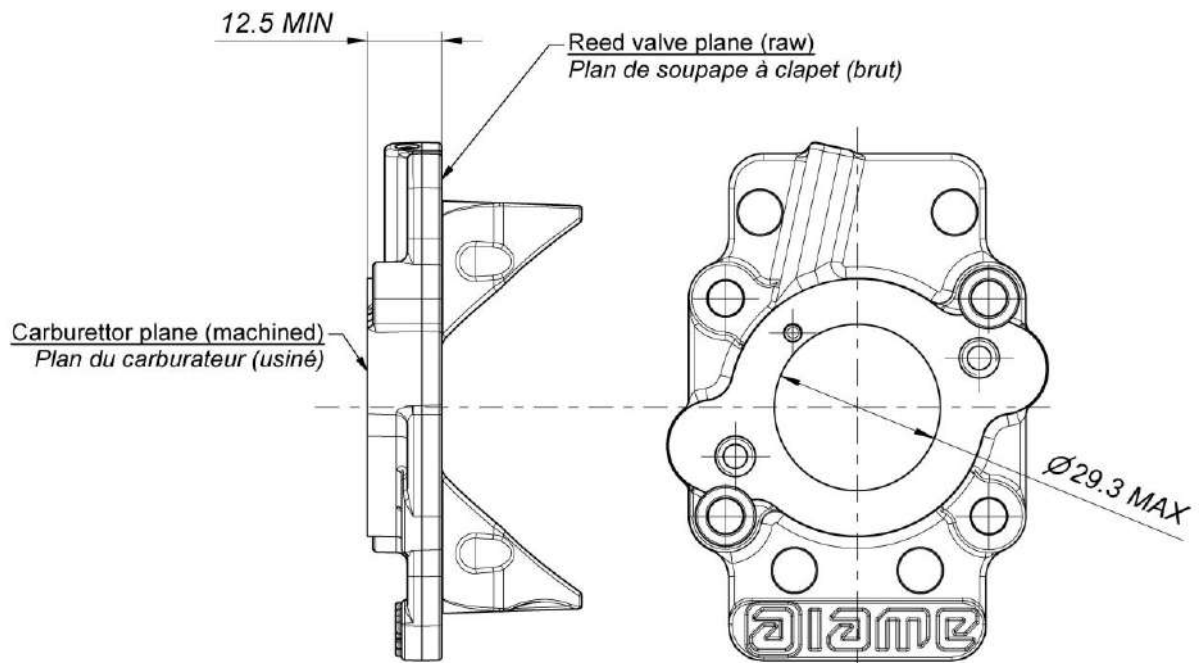
CRANKCASE INSIDE VIEW  
VUE A' L' INTERIEUR DU CARTER



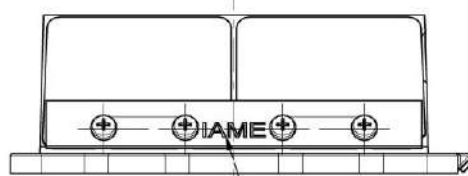
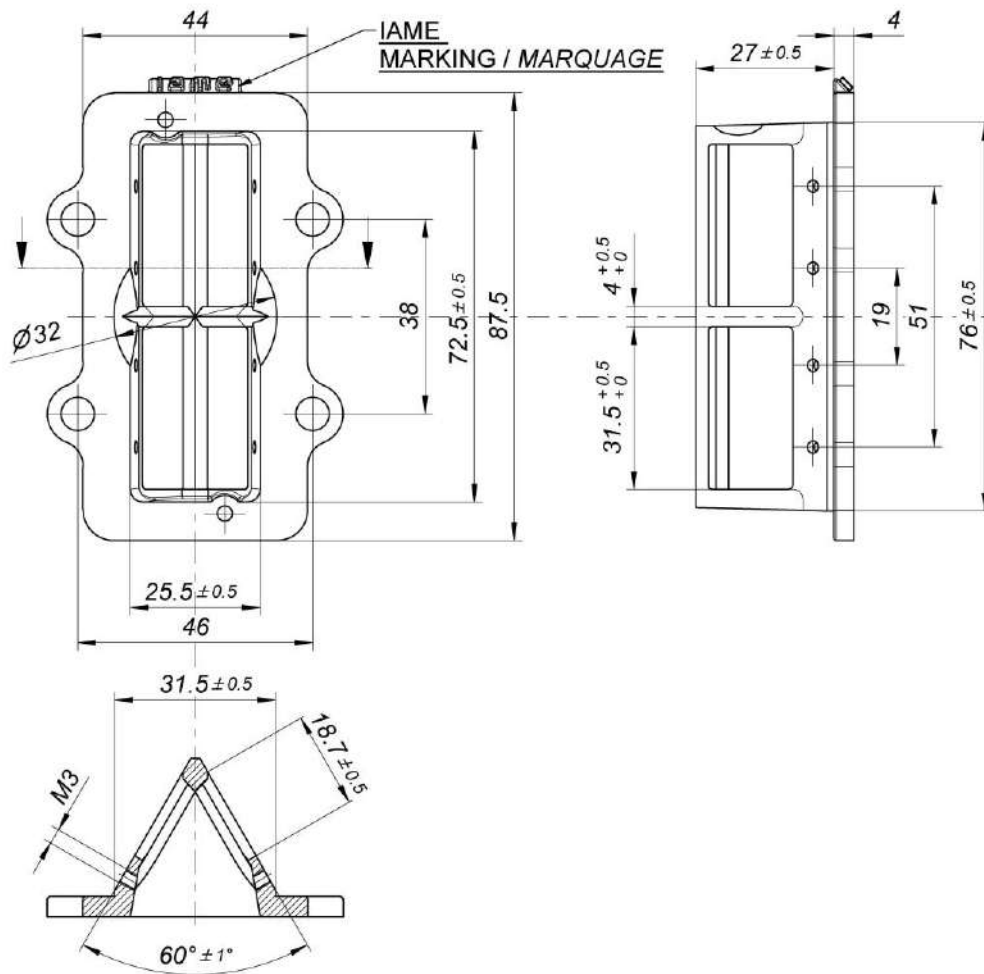
TILLOTSON HW-27A VENTURI CARBURETTOR DIMENSIONS  
DIMENSIONS DU VENTURI DU CARBURATEUR TILLOTSON HW-27A



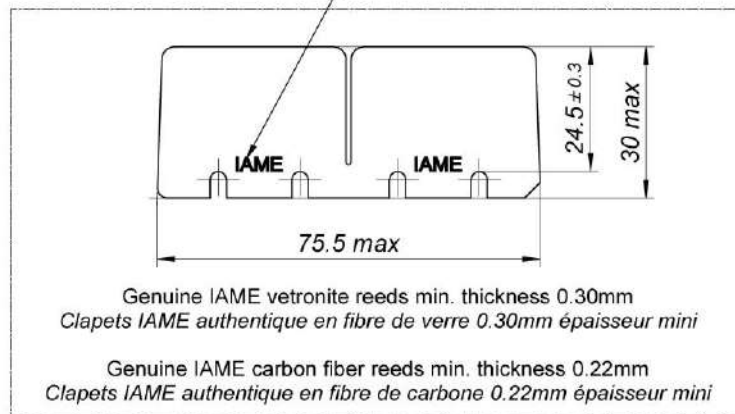
INLET CONVEYOR DIMENSIONS  
CONVOYEUR D'ADMISSION



**REED VALVE - DIMENSIONS AND MARKING**  
**BOÎTE À CLAPETS - DIMENSIONS ET MARQUAGE**



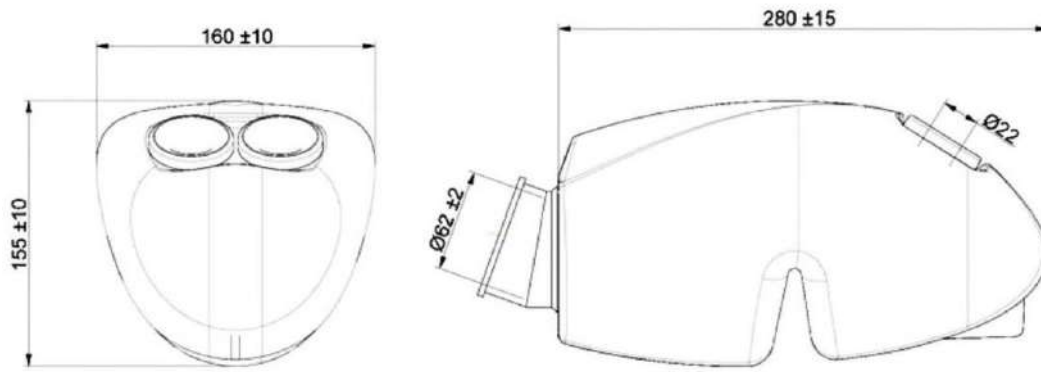
**IAME**  
**MARKING / MARQUAGE**



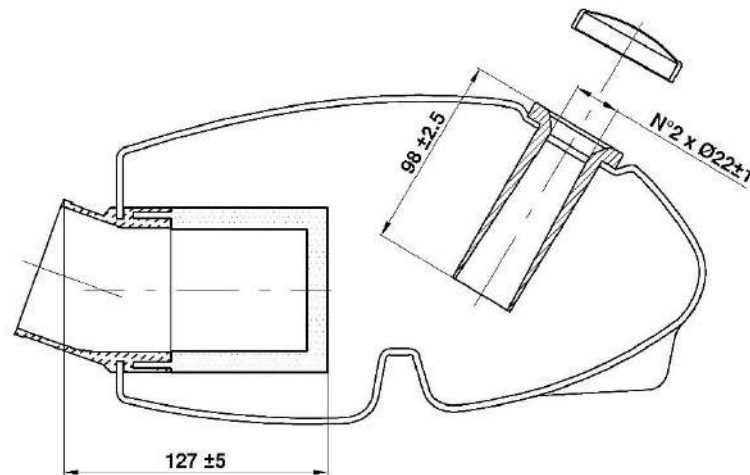
Genuine IAME vetronite reeds min. thickness 0.30mm  
 Clapets IAME authentique en fibre de verre 0.30mm épaisseur mini

Genuine IAME carbon fiber reeds min. thickness 0.22mm  
 Clapets IAME authentique en fibre de carbone 0.22mm épaisseur mini

INLET SILENCER (ONLY TYPE PERMITTED) – DRAWING  
DESSIN DU SILENCIEUX D'ASPIRATION (SEULEMENT CE TYPE AUTORISE)



WITH SPONGE AIR FILTER  
AVEC MANCHON COMPLET ET FILTRE À AIR

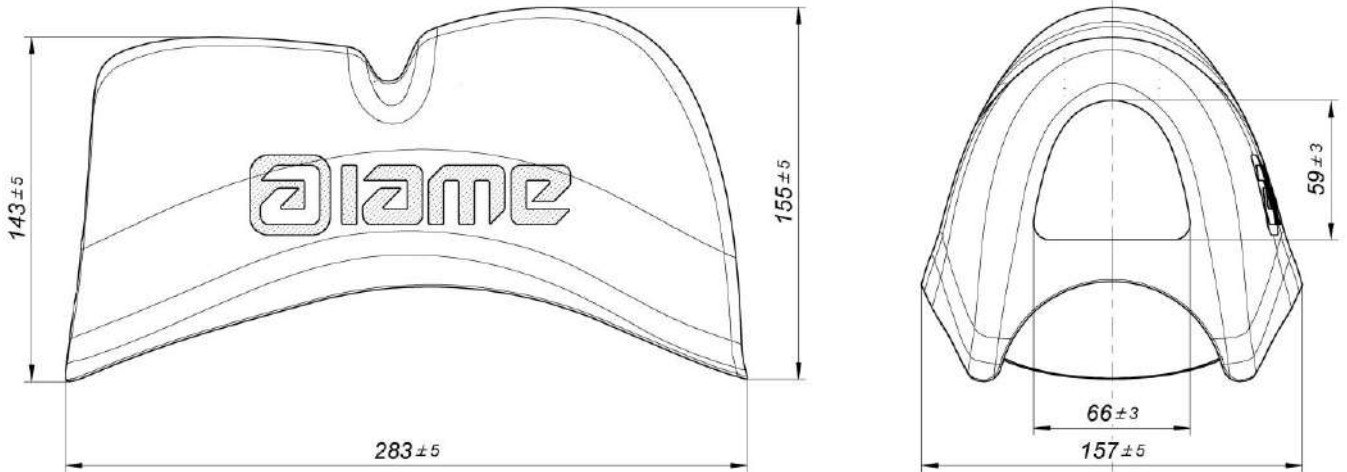


INLET SILENCER (ONLY TYPE PERMITTED) – PHOTO  
PHOTO DU SILENCIEUX D'ASPIRATION (SEULEMENT CE TYPE AUTORISE)





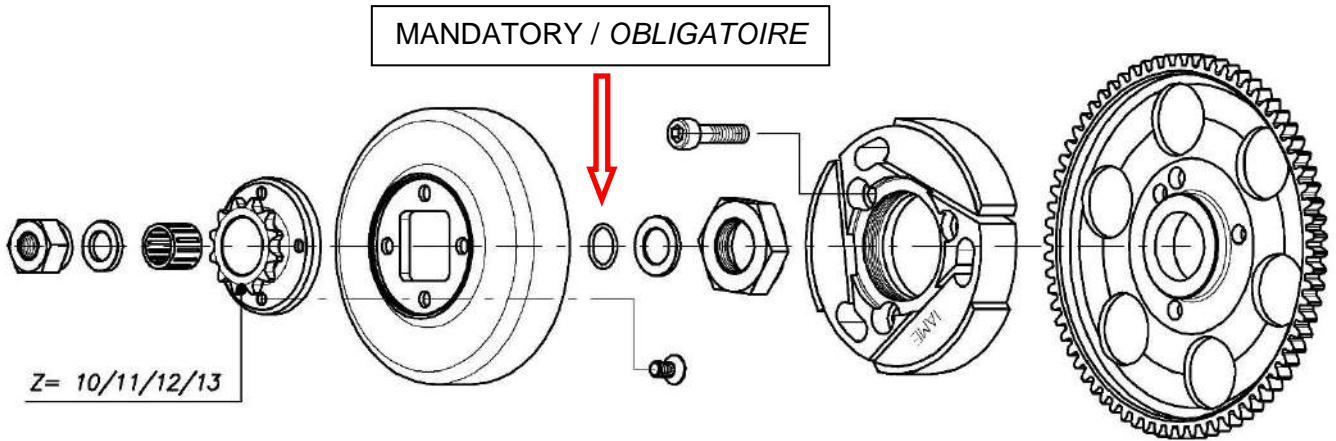
RAIN COVER INLET SILENCER (ONLY TYPE PERMITTED) – DRAWING  
DESSIN DU COUVERTURE POUR LA PLUIE DU SILENCIEUX D'ASPIRATION  
(SEULEMENT CE TYPE AUTORISE)



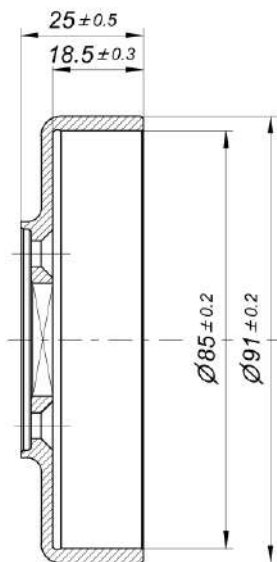
RAIN COVER INLET SILENCER (ONLY TYPE PERMITTED) - PHOTO  
PHOTO DU COUVERTURE POUR LA PLUIE DU SILENCIEUX D'ASPIRATION  
(SEULEMENT CE TYPE AUTORISE)



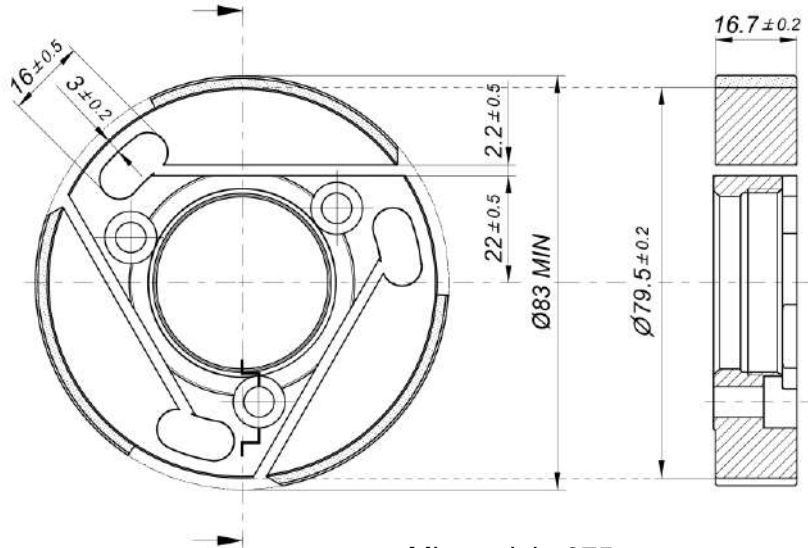
DESCRIPTION OF THE CLUTCH - DESCRIPTION DE L' EMBRAYAGE



COMPONENTS THE CLUTCH – COMPOSANTS DE L' EMBRAYAGE

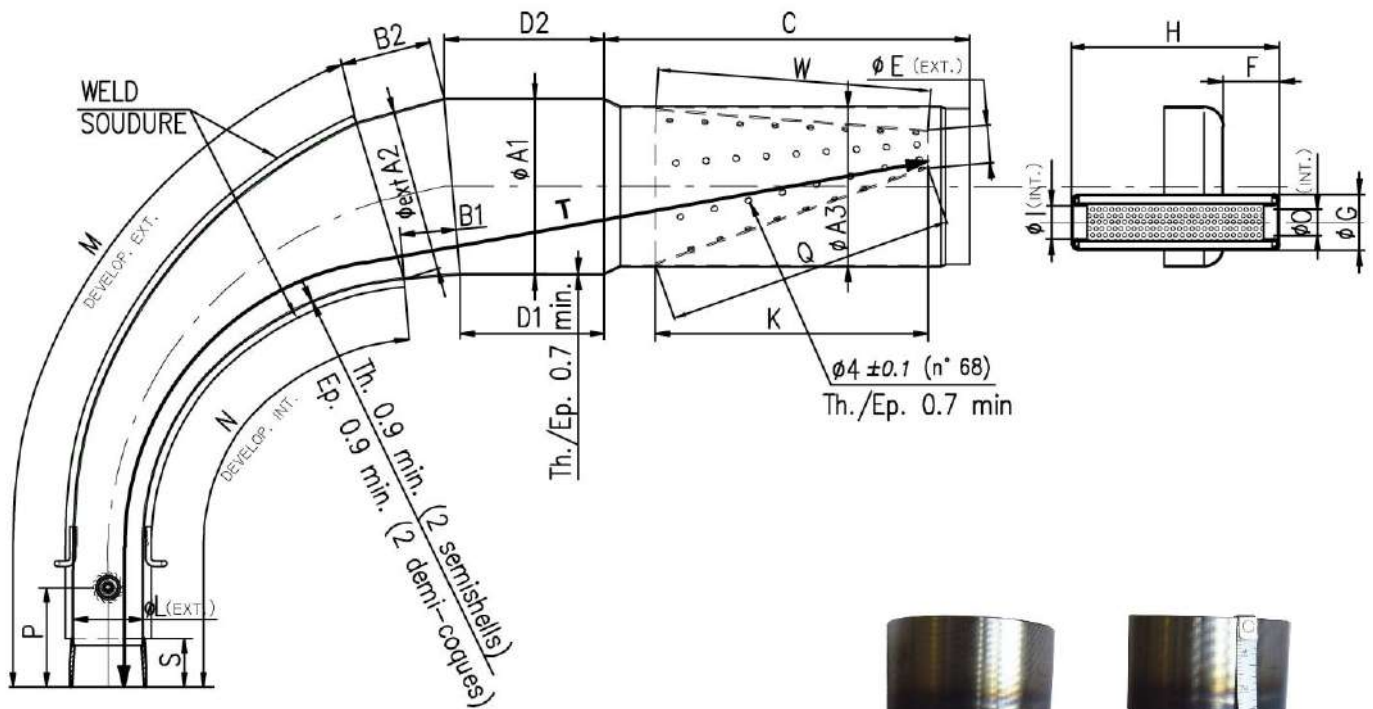


Min. weight 225 g  
Poids min. 225g

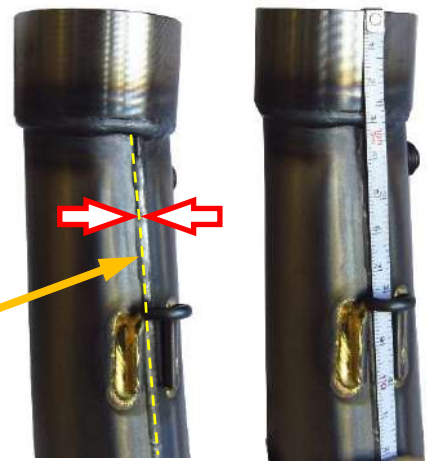


Min. weight 375 g  
Poids min. 375g

EXHAUST MUFFLER VIEW AND DIMENSIONS  
VUE ET DIMENSIONS DU SILENCIEUX D'ÉCHAPPEMENT



The tape must follow the centerline of the weld at all points  
*Le ruban doit suivre l'axe de la soudure en tous points*



Min. Weight 1.780 g  
*Poids min. 1.780 g*

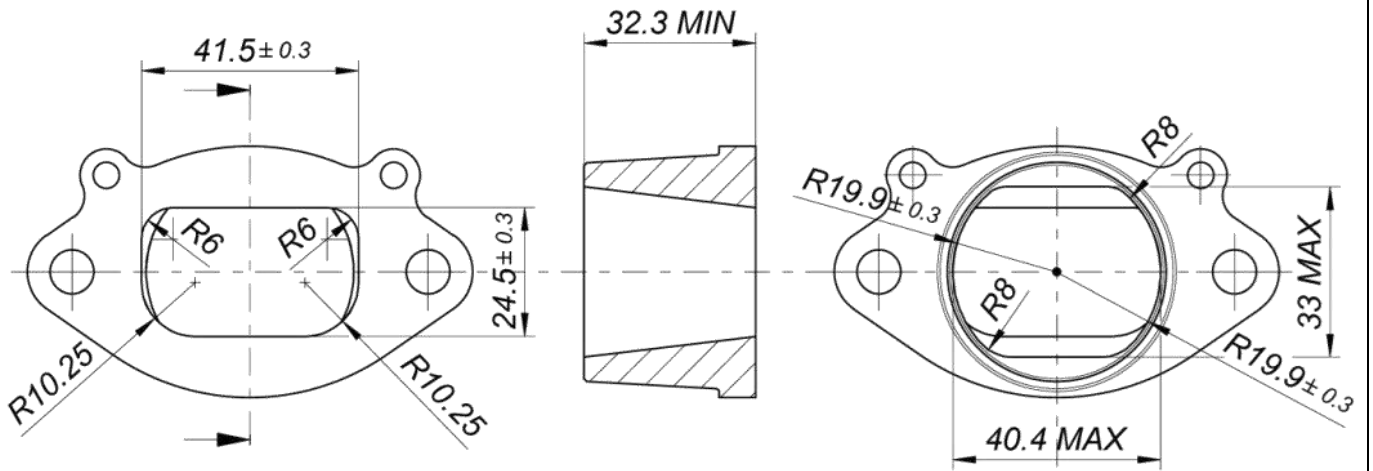
<b>ØA1:</b> 110 ±1.5 Øext.	<b>B2:</b> 60 ±3	<b>ØE:</b> 23.5 ±2 Øext.	<b>ØI:</b> 21 ±1 Øint.	<b>N:</b> 341 ±3	<b>T:</b> 690 ±3
<b>ØA2:</b> 102 ±1.5 Øext.	<b>C:</b> 219 ±3	<b>F:</b> 36 ±2	<b>K:</b> 170 ±3	<b>ØO:</b> 21 ±1 Øint.	<b>W:</b> 170 ±3
<b>ØA3:</b> 100 ±1.5 Øext.	<b>D1:</b> 90 ±3	<b>ØG:</b> 35 ±1 Øext.	<b>ØL:</b> 42.5 ±1.5 Øext.	<b>P:</b> 50 ±10	<b>Q:</b> 182 ±3
<b>B1:</b> 60 ±3	<b>D2:</b> 109 ±3	<b>H:</b> 132 ±3	<b>M:</b> 437 ±3	<b>S:</b> 29 ±1.5	

**ATTENTION:**

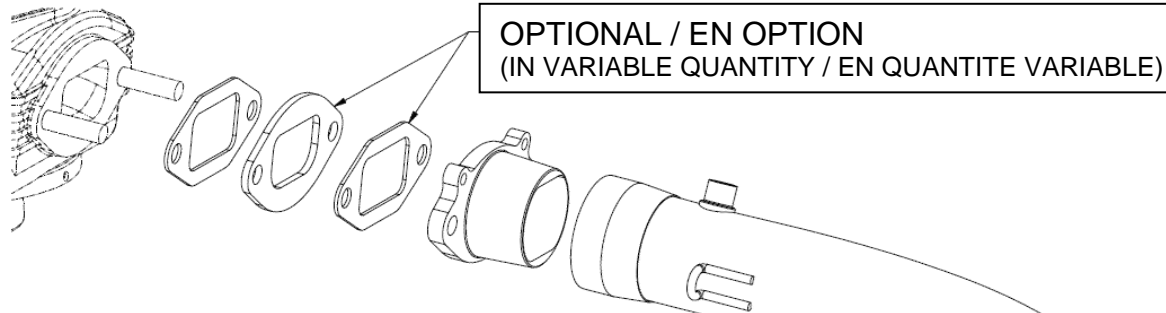
The dimensions “M”, “N” and “T” must be taken by steel tape measure 6mm wide.  
The dimensions “M” and “N” must be taken on the weld centerline.  
*Les dimensions « M », « N » et « T » doivent être à l'aide d'un ruban à mesurer en acier 6 mm de large.*  
*Les dimensions « M », « N » doivent être prises sur l'axe de la soudure.*

The dimensions “Q” and “W” must be taken by steel tape measure 12mm wide.  
*Les dimensions « Q » et « W » doivent être prises à l'aide d'un ruban à mesurer en acier 12 mm de large.*

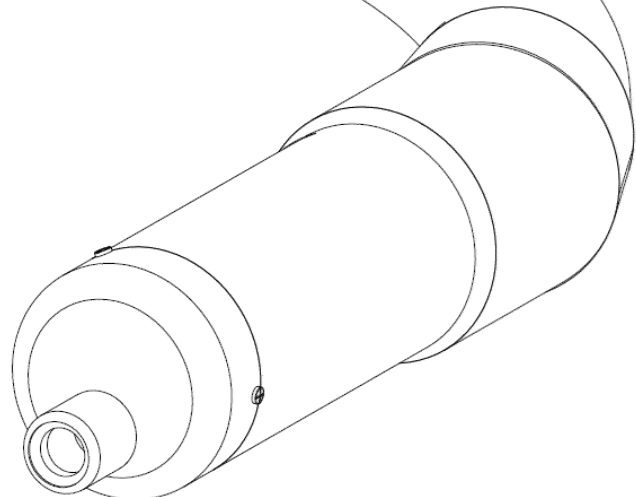
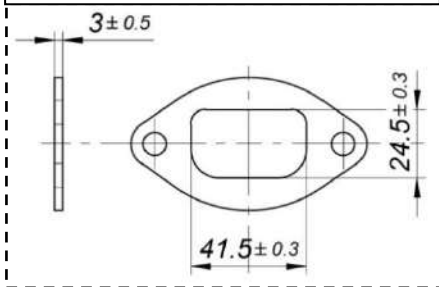
EXHAUST FITTING  
RACCORD D'ÉCHAPPEMENT



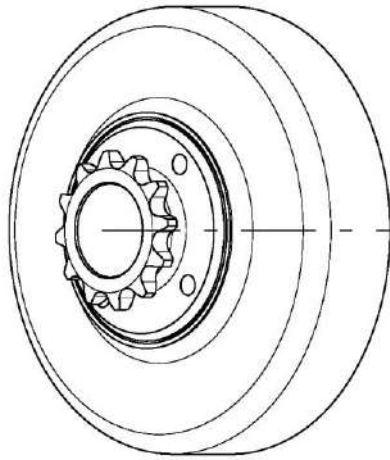
MUFFLER INSTALLATION  
INSTALLATION DU SILENCIEUX D'ÉCHAPPEMENT



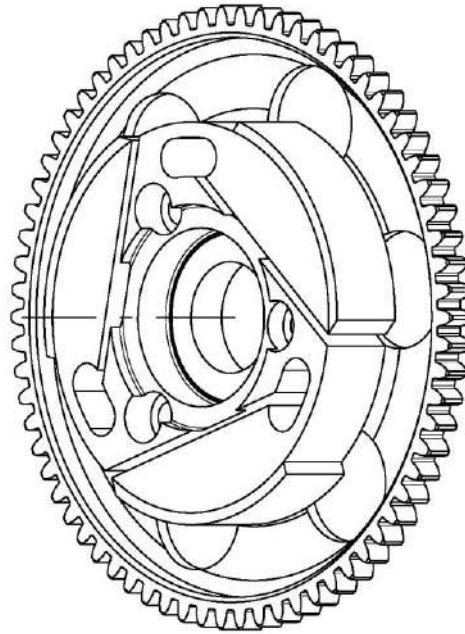
**OPTIONAL / EN OPTION**  
**Part n° cod. X30125375**



DESCRIPTION OF THE CLUTCH - DESCRIPTION DE L'EMBRAYAGE

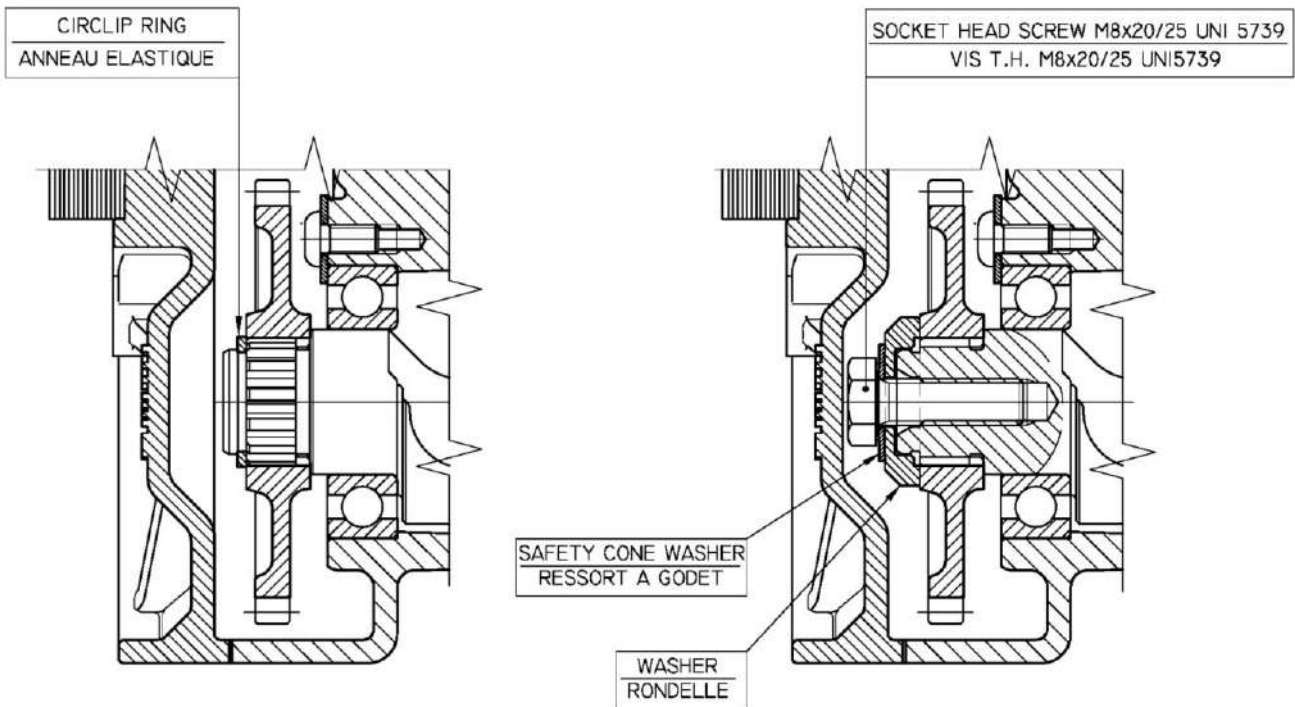


Min. weight 300 g  
*Poids min. 300 g*



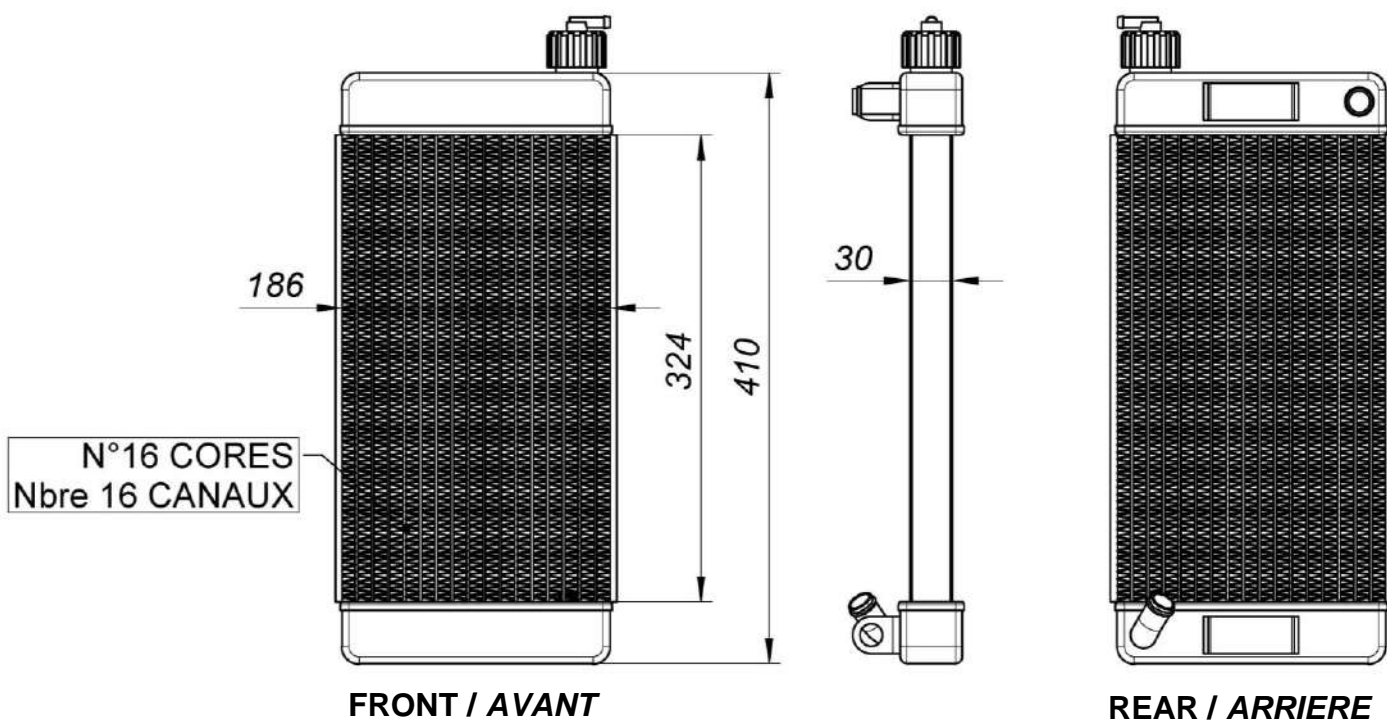
Min. weight 680 g  
*Poids min. 680 g*

GEAR ALTERNATIVE FIXING  
FIXATION ALTERNATIVE DE L'ENGRENAGE

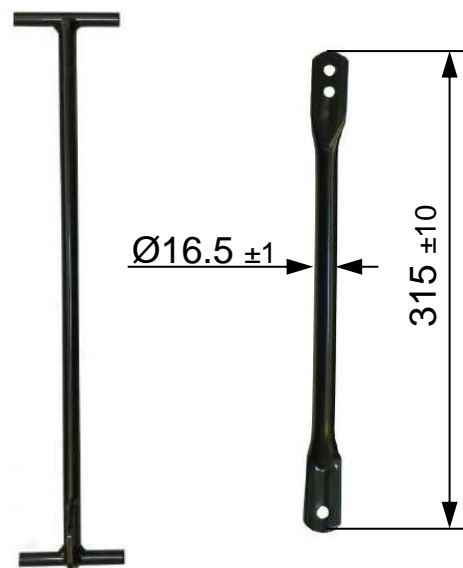




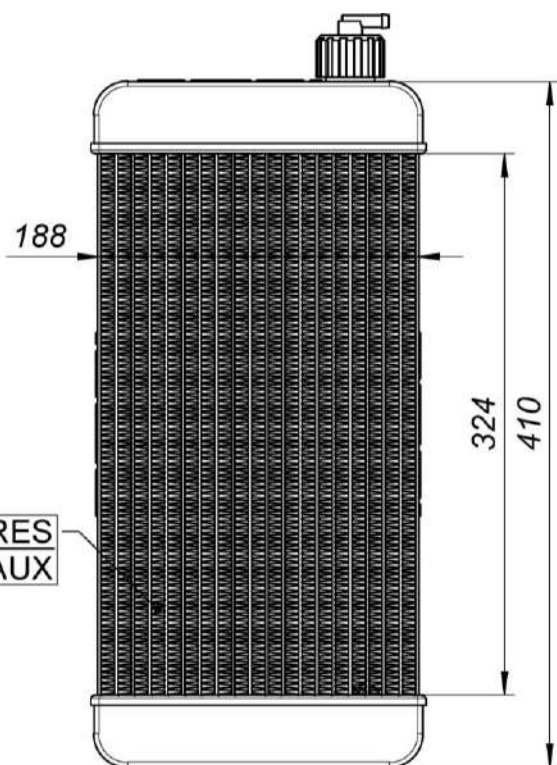
RADIATOR DESCRIPTION AND SKETCH OF PARTS  
 DESCRIPTION DU RADIATEUR ET SCHEMA ILLUSTRANT LES ELEMENTS



PAINTED AND NOT PAINTED  
PEINT ET PAS PEINT

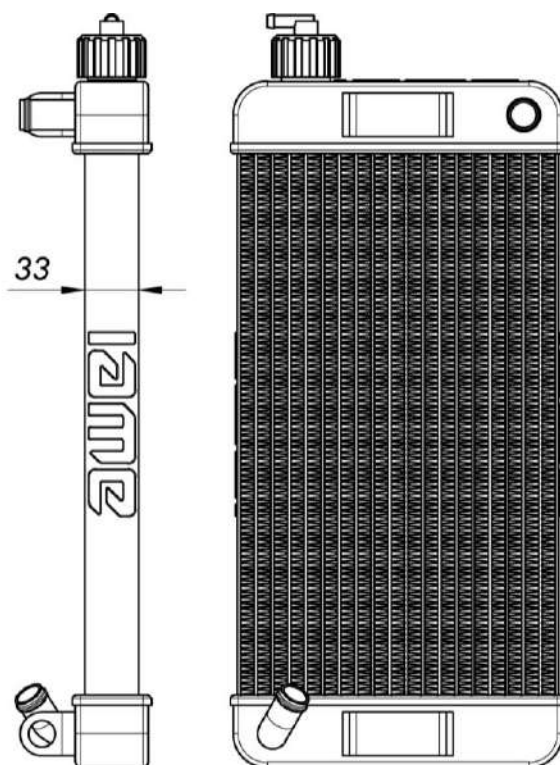


RADIATOR ALTERNATIVE DESCRIPTION AND SKETCH  
 DESCRIPTION DU RADIATEUR ALTERNATIF



N°18 CORES  
 Nbre 18 CANAUX

FRONT / AVANT



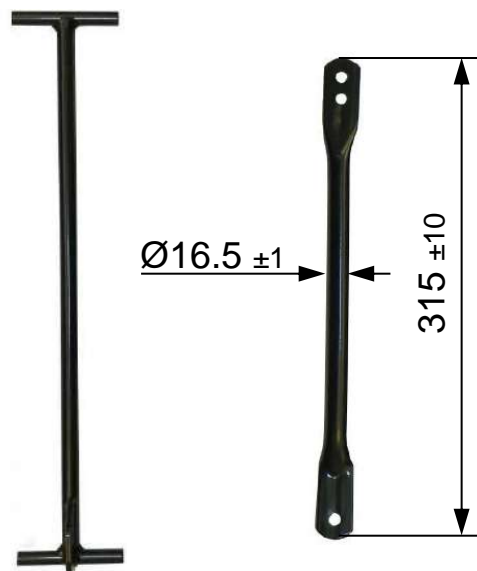
REAR / ARRIERE



FRONT / AVANT

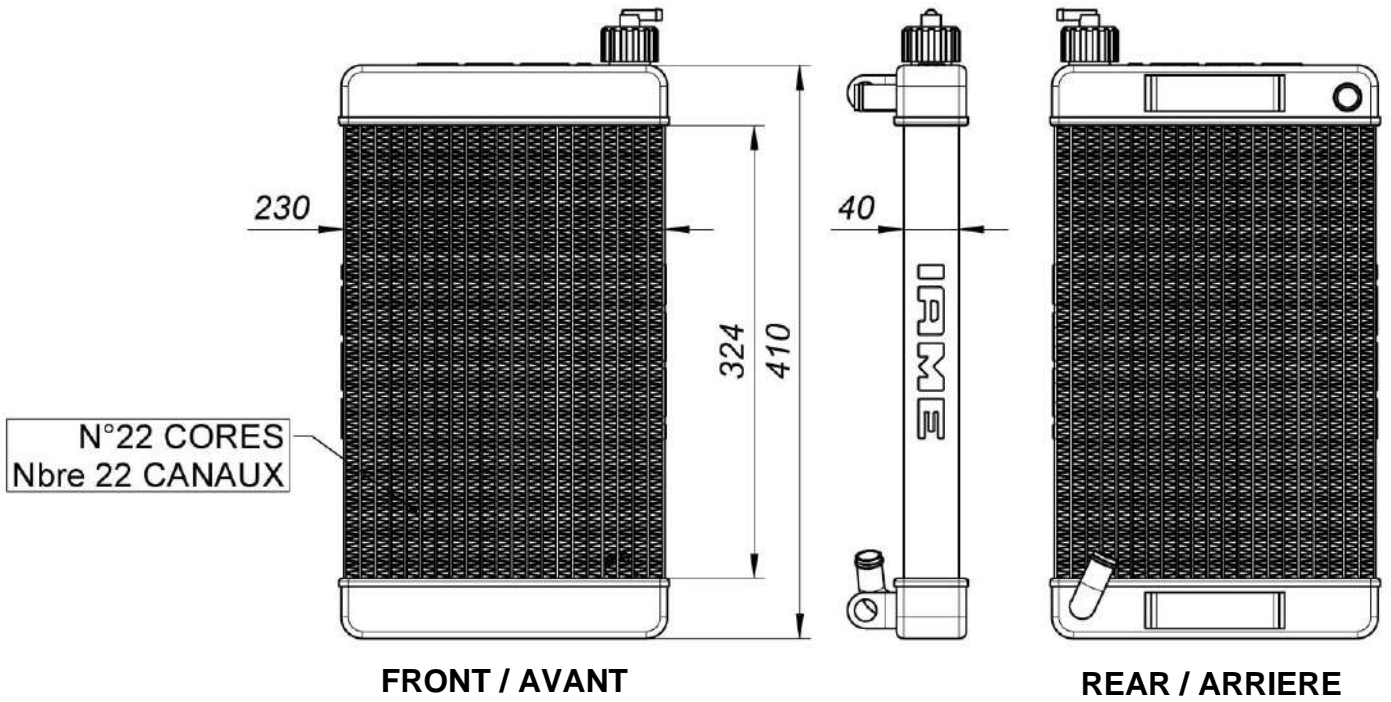


REAR / ARRIERE



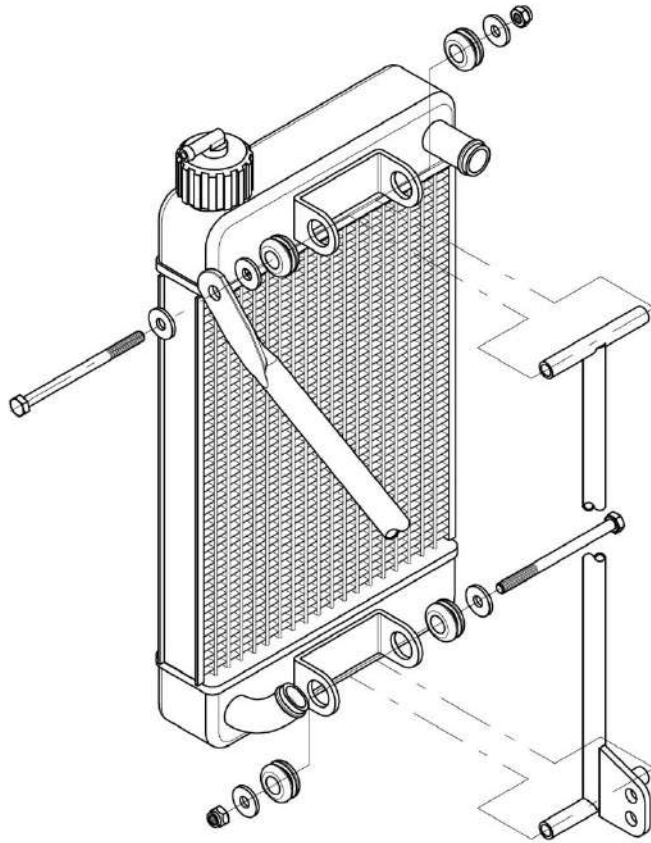


RADIATOR ALTERNATIVE DESCRIPTION AND SKETCH  
 DESCRIPTION DU RADIATEUR ALTERNATIF

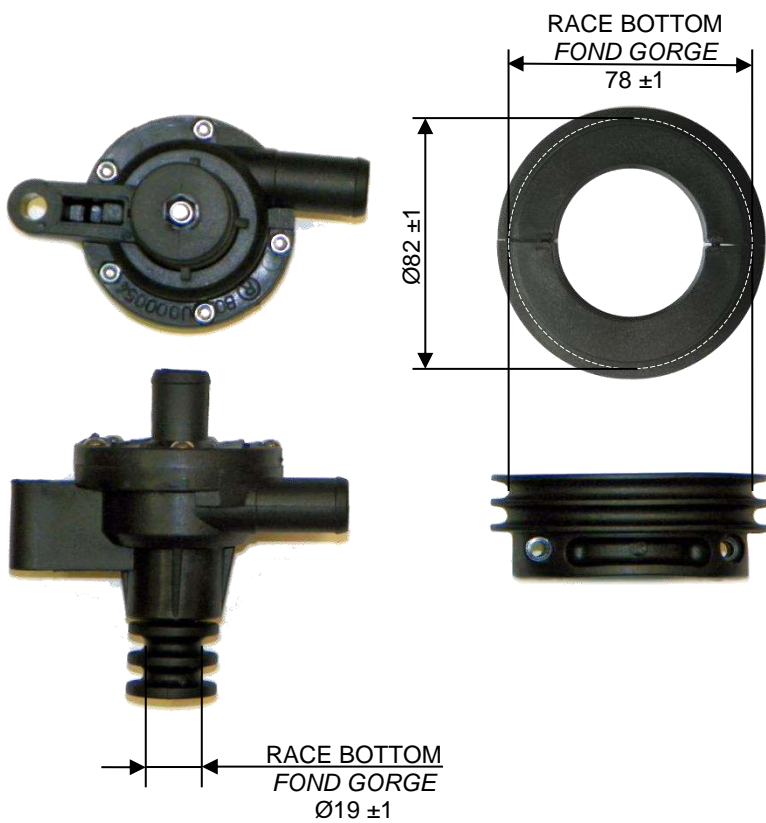




RADIATOR AND ITS SUPPORTS  
 RADIATEUR ET SES SUPPORTS



WATER PUMP GROUP  
 GROUPE POMPE A' EAU



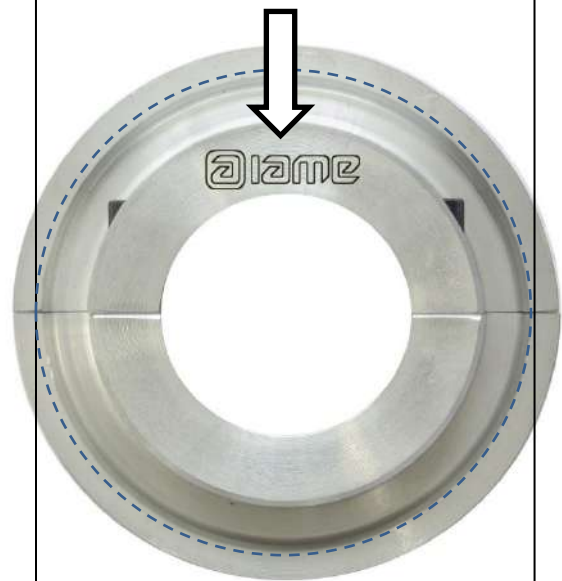
THERMOSTAT



ALTERNATIVE  
ALTERNATIF



ALTERNATIVE WATER PUMP & PULLEY  
GROUPE POMPE A' EAU ET POULIE ALTERNATIF



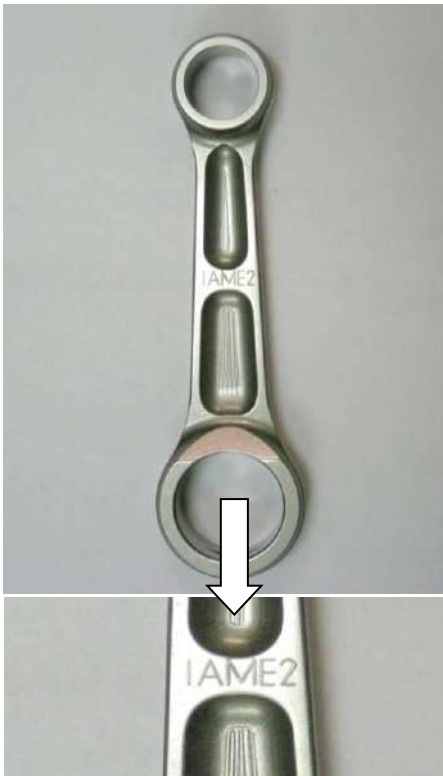
RACE BOTTOM - FOND GORGE  
Ø20 ±1



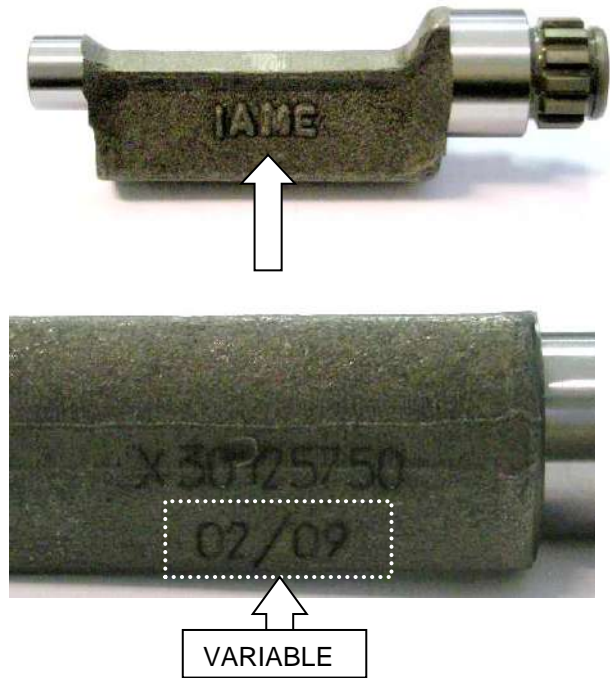
PISTON IDENTIFICATION MARKING  
 MARQUAGE D'IDENTIFICATION PISTON



PHOTO IDENTIFICATION CONROD  
 MARQUAGE D'IDENTIFICATION BIELLE



IDENTIFICATION BALANCING SHAFT  
 MARKING  
 MARQUAGE D'IDENTIFICATION ARBRE  
 D'EQUILIBRAGE



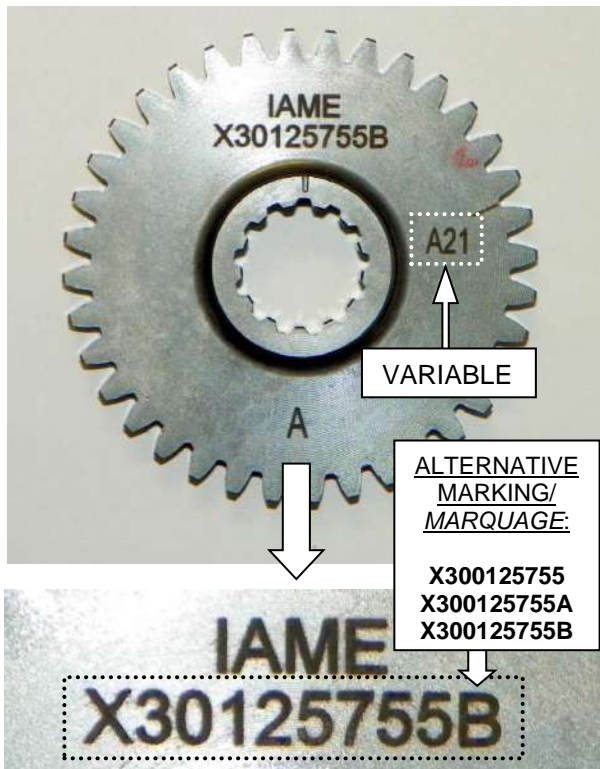


**CRANKSHAFT IDENTIFICATION MARKING  
MARQUAGE D'IDENTIFICATION DU VILEBREQUIN**



**GEAR COMMAND BALANCING SHAFT  
IDENTIFICATION MARKING  
MARQUAGE D'IDENTIFICATION  
ENGRENAGE ARBRE D'EQUILIBRAGE**

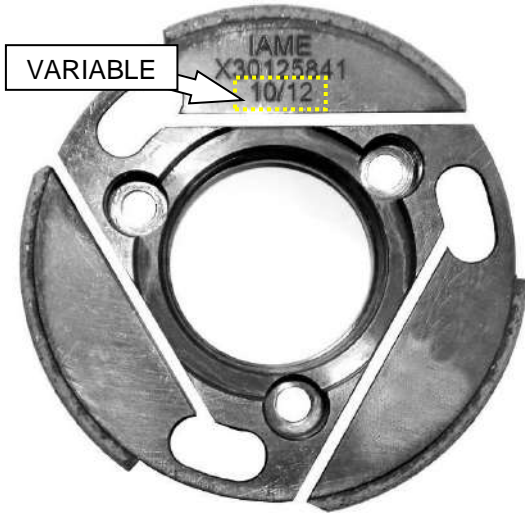
**SPROCKET IDENTIFICATION MARKING  
MARQUAGE D'IDENTIFICATION DU PIGNON**



CLUTCH BODY IDENTIFICATION MARKING  
 MARQUAGE D'IDENTIFICATION DU CORPS  
 DE L'EMBRAYAGE

ALTERNATIVE  
 FRICTION  
 MATERIAL

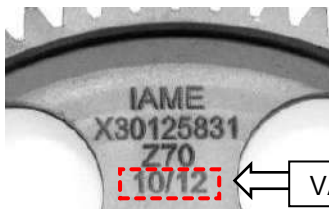
MATÉRIAU DE  
 FRICTION  
 ALTERNATIVE



CLUTCH DRUM IDENTIFICATION MARKING  
 MARQUAGE D'IDENTIFICATION DE LA  
 CALOTTE



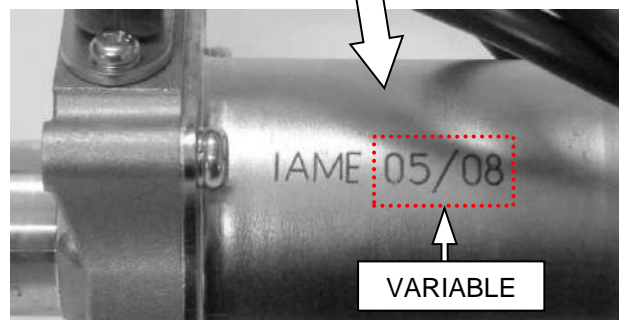
STARTER RING IDENTIFICATION MARKING  
 MARQUAGE D'IDENTIFICATION DE LA  
 COURONNE DE DEMARRAGE



VARIABLE



STARTER IDENTIFICATION MARKING  
 MARQUAGE D'IDENTIFICATION DU  
 DEMARREUR





REED GROUP & PETALS IDENTIFICATION MARKING  
 MARQUAGE D'IDENTIFICATION DE LA BOÎTE À CLAPETS & CLAPETS

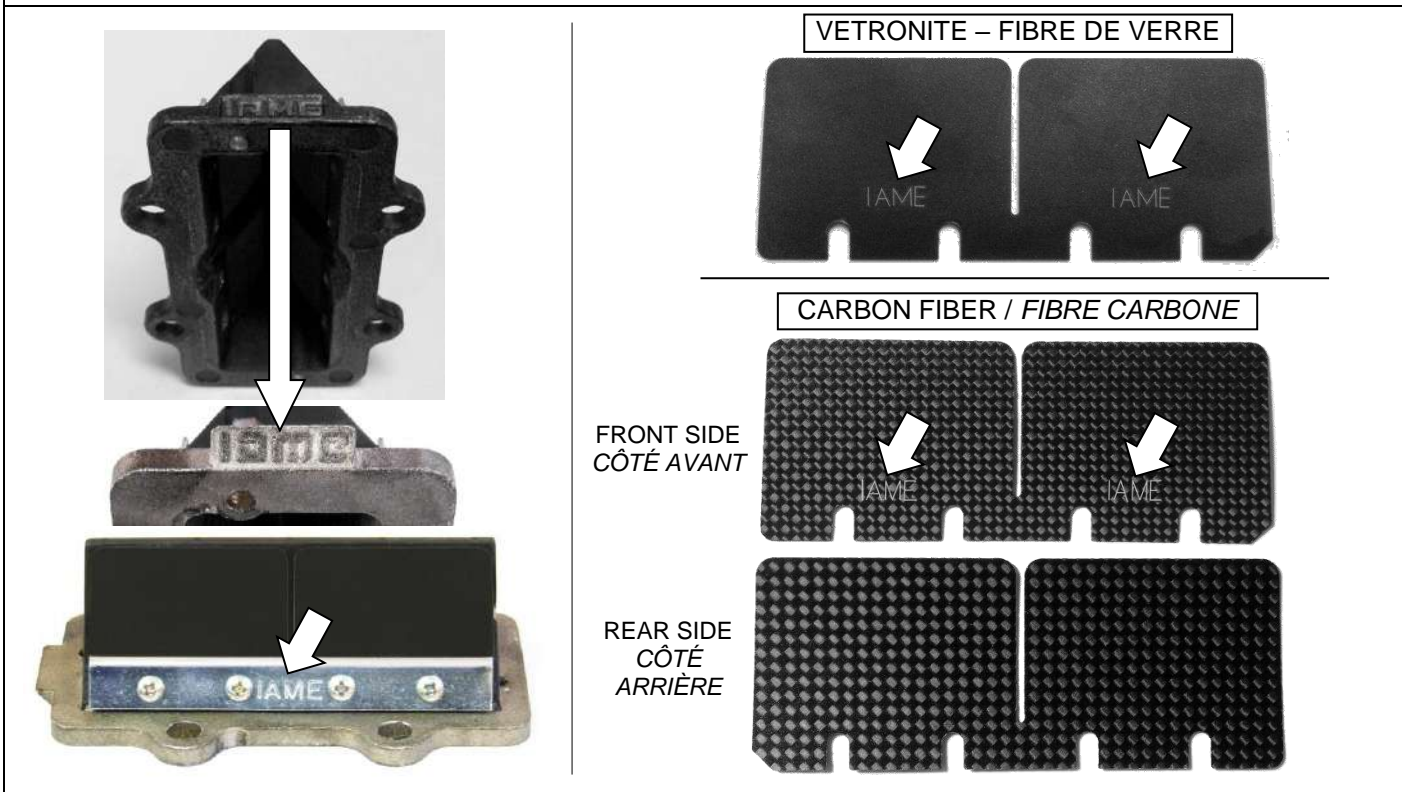
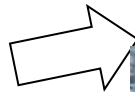
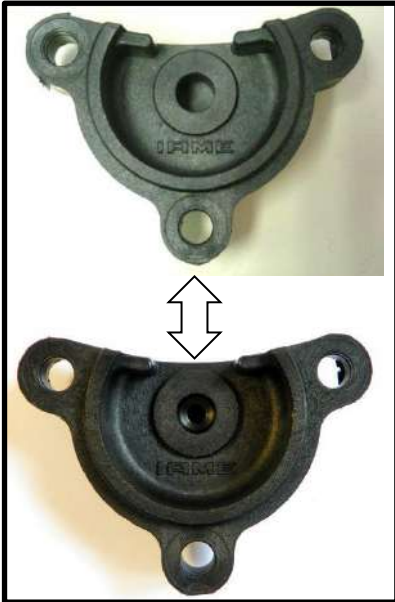


PHOTO IDENTIFICATION CARBURETOR  
 INLET CONVEYOR  
 MARQUAGE D'IDENTIFICATION DU  
 COLLECTEUR D'ASPIRATION

EXHAUST SILENCER IDENTIFICATION  
 MARKING  
 MARQUAGE D'IDENTIFICATION  
 ECHAPPEMENT



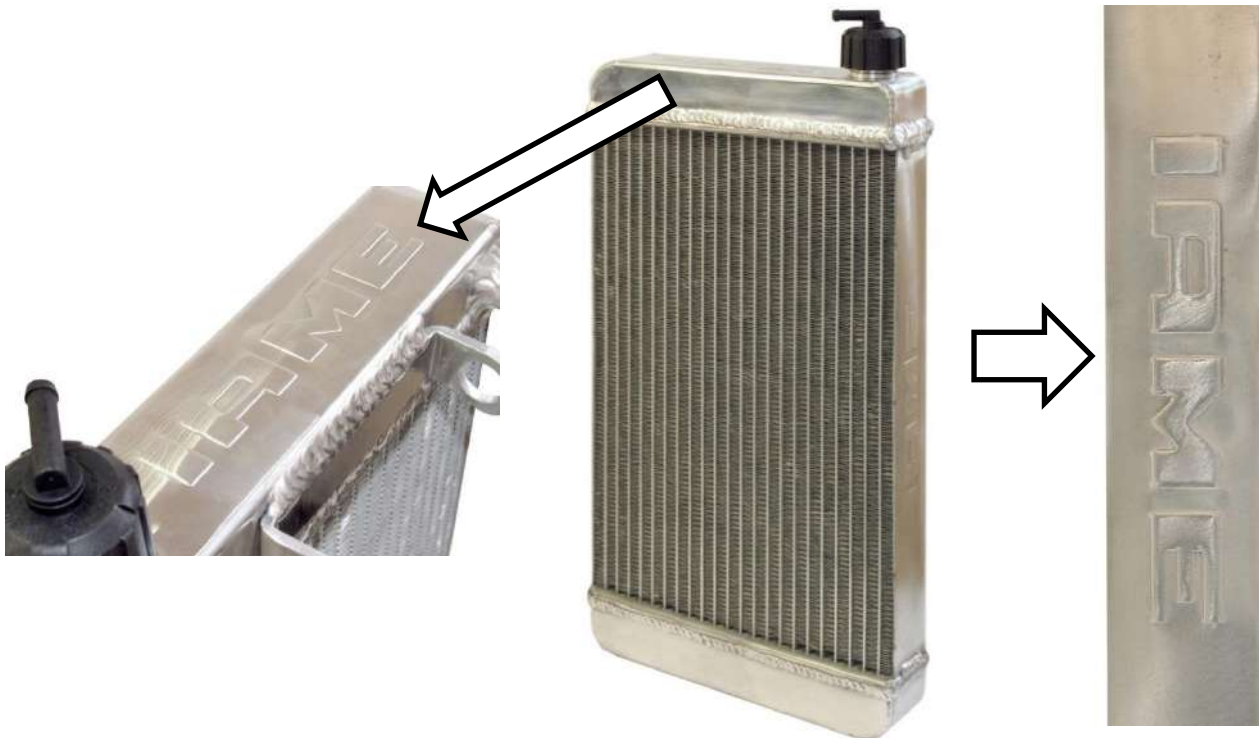
BENDIX COVER IDENTIFICATION MARKING  
MARQUAGE D'IDENTIFICATION DU COUVERCLE  
DU CONTRE-ARBRE DE DEMARRAGE



ALTERNATIVE



ALTERNATIVE RADIATOR IAME IDENTIFICATION MARKING  
MARQUAGE ALTERNATIF D'IDENTIFICATION DU RADIATEUR



CLUTCH COVER AND H.T. COIL IDENTIFICATION MARKING  
*MARQUAGE DU COUVERCLE D'EMBRAYAGE ET DE LA BOBINE*

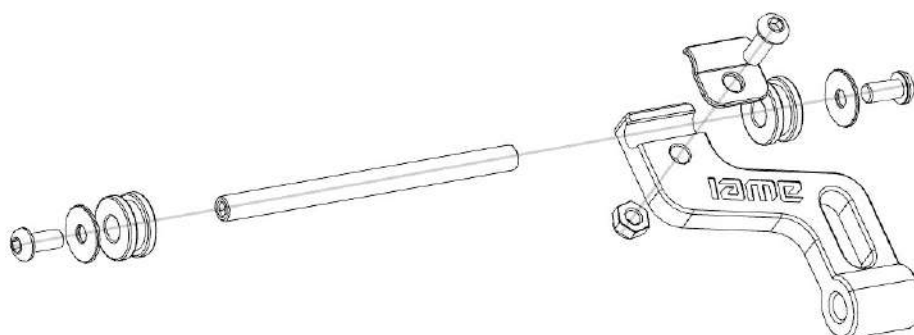
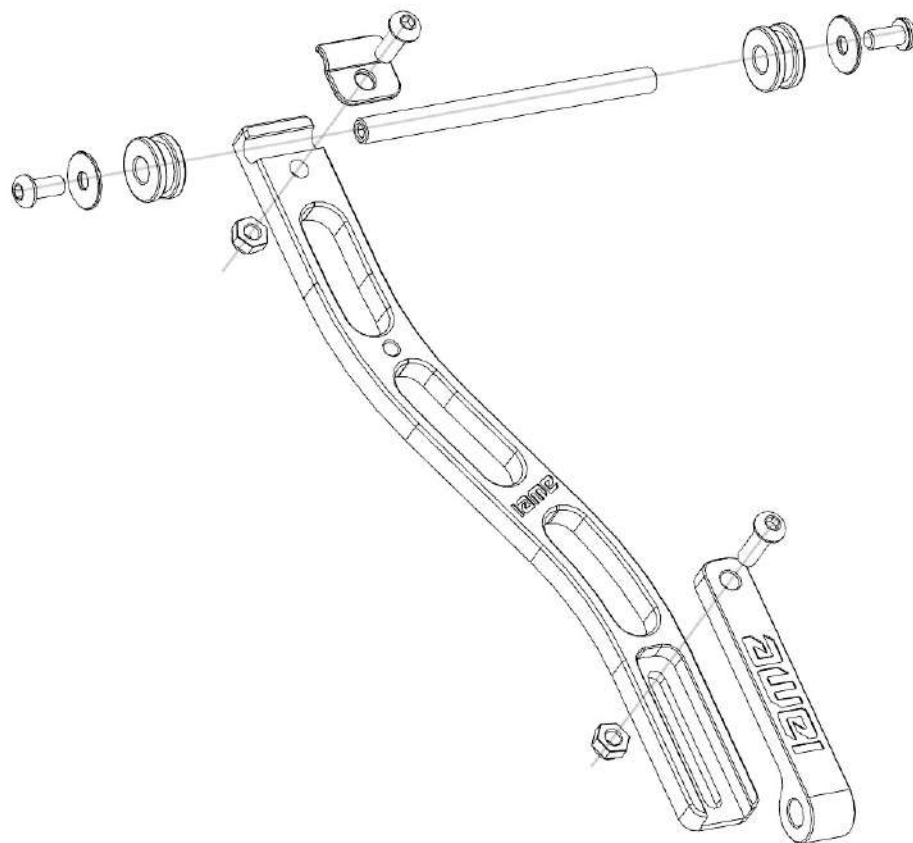


ALTERNATIVE RADIATOR SUPPORT  
*SUPPORT ALTERNATIF DU RADIATEUR*





ALTERNATIVE COMPLETE RADIATOR SUPPORT  
ENSEMBLE DE SUPPORT RADIATEUR ALTERNATIF



**FROM 2014 ON - A PARTIR DE 2014**

STICKER APPLICATION AREA - ESPACE POUR L'APPLICATION DES ADHÉSIFS

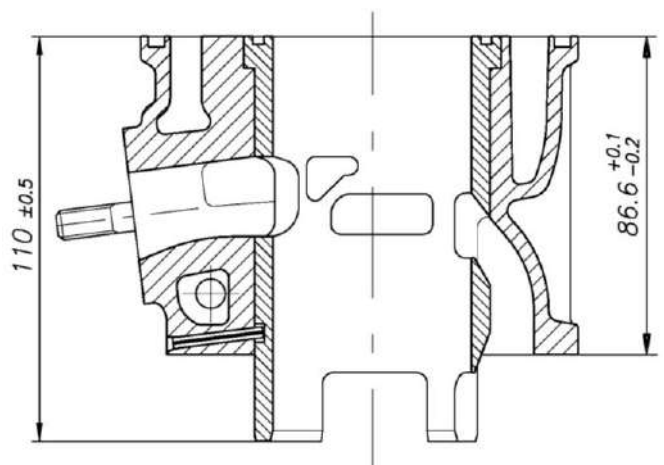
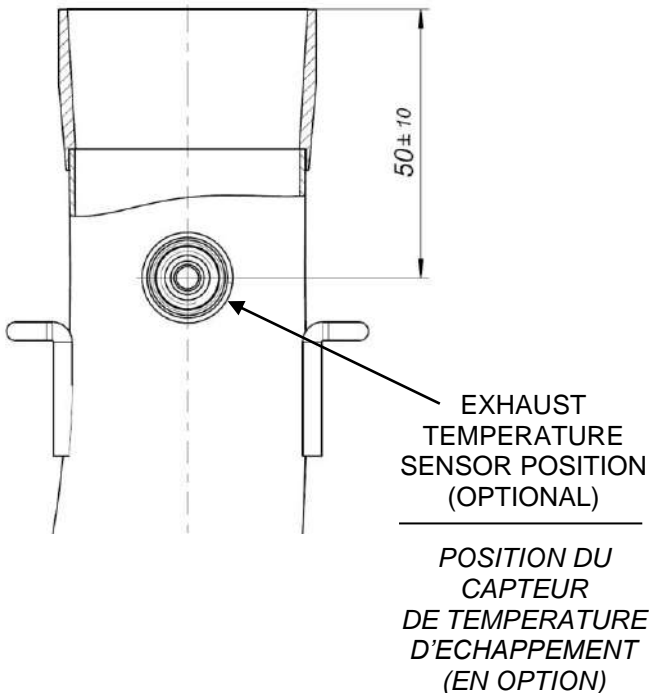


ALTERNATIVE AREA / ZONE ALTERNATIVE

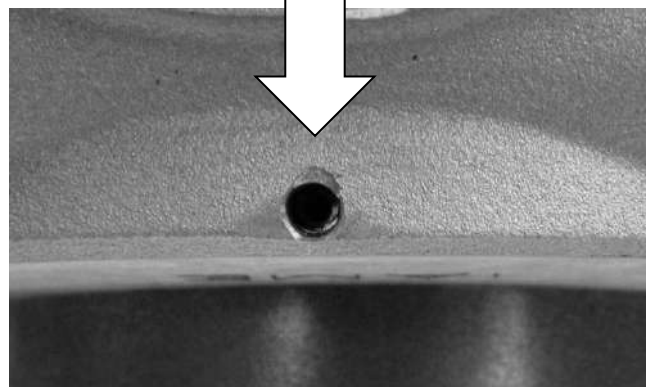
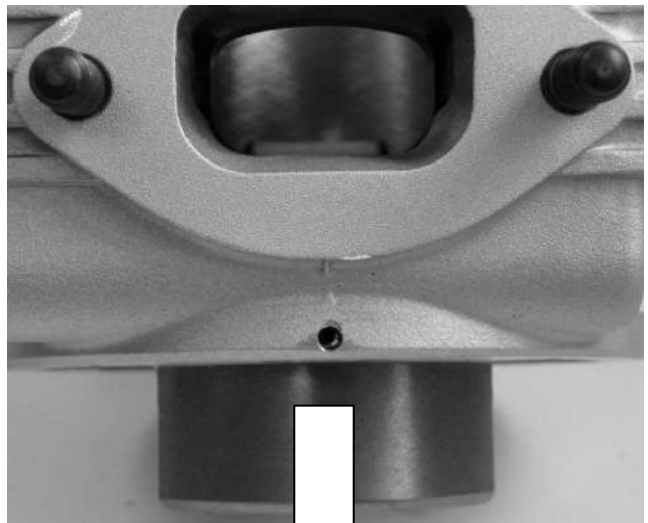
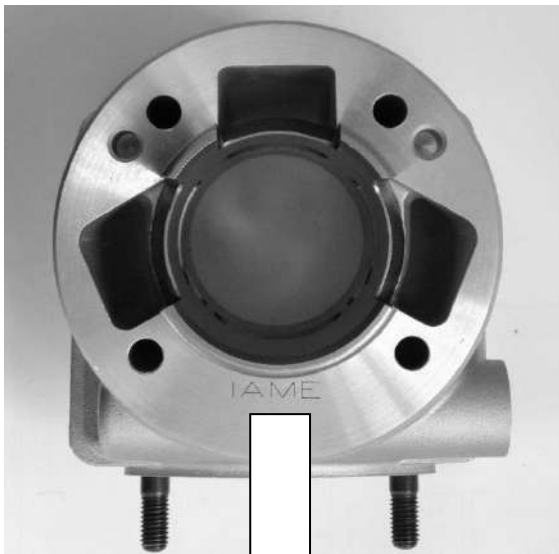
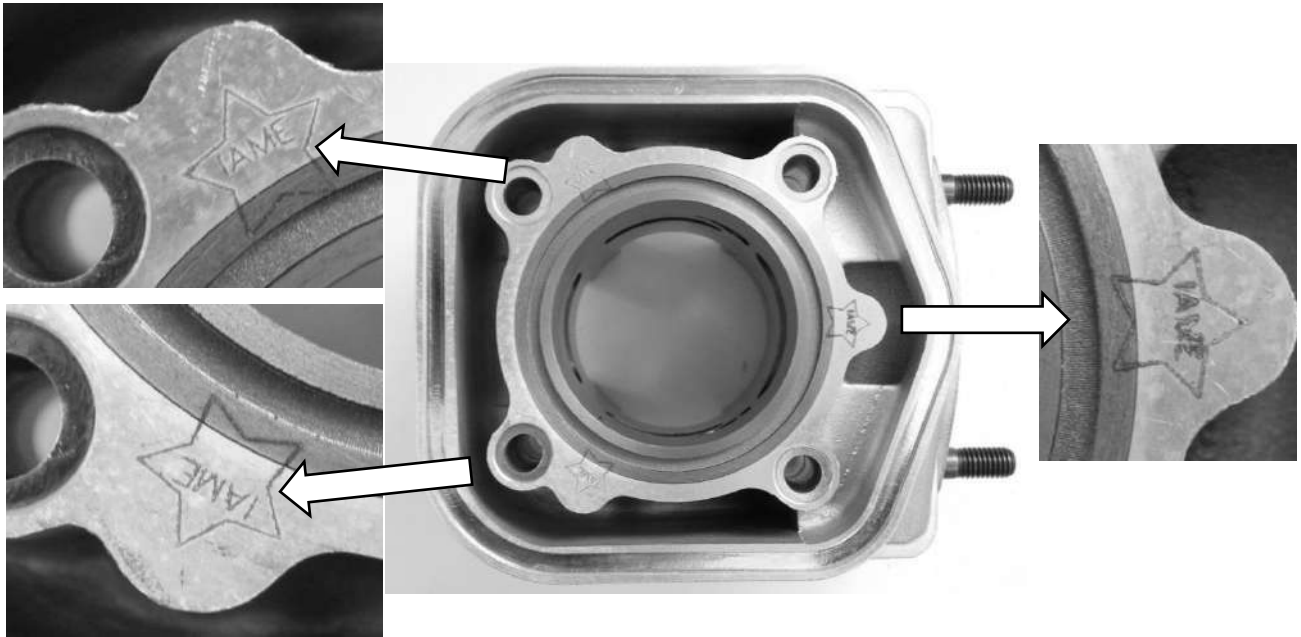


EXHAUST TEMPERATURE SENSOR  
CAPTEUR DE TEMPERATURE D'ÉCHAPPEMENT

CYLINDER CROSS SECTION VIEW  
VUE EN SECTION DU CYLINDRE

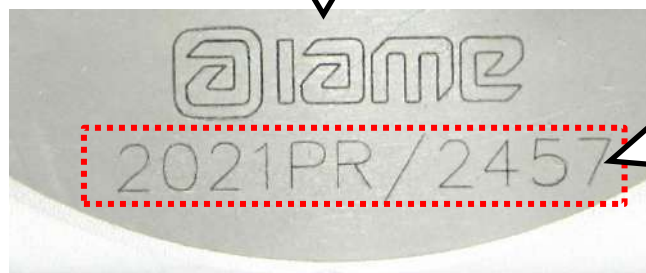
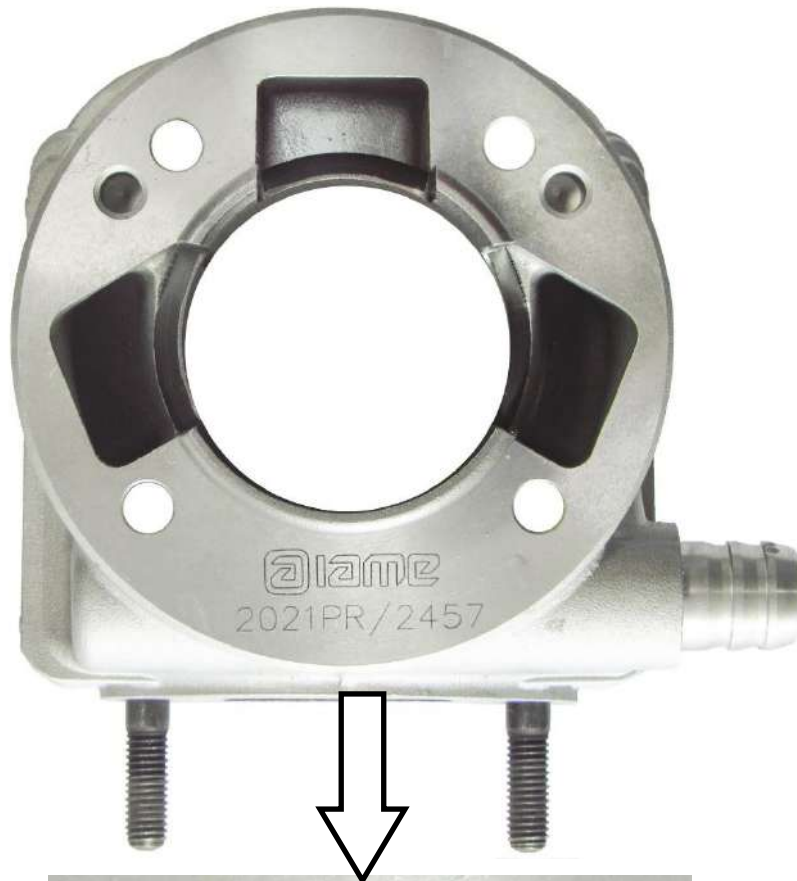


CYLINDER IDENTIFICATION MARKING  
MARQUAGE D'IDENTIFICATION DU CYLINDRE



CYLINDER BASE ALTERNATIVE MARKING  
MARQUAGE ALTERNATIF DU LA BASE CYLINDRE

**ALTERNATIVE**

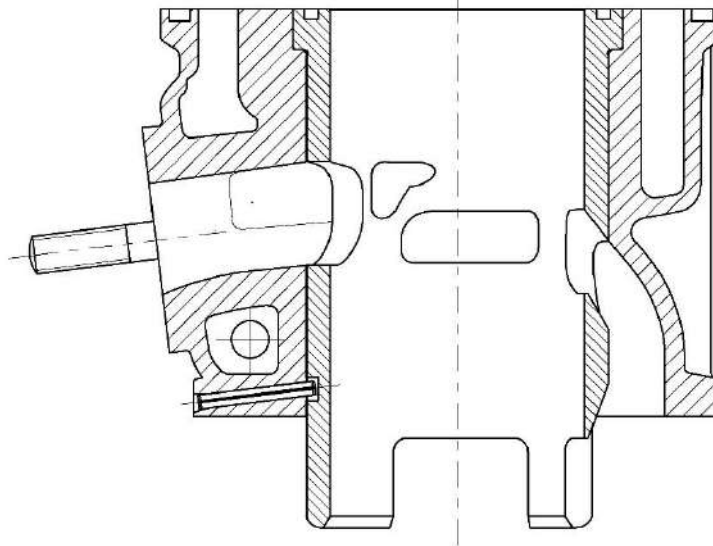


**VARIABLE**

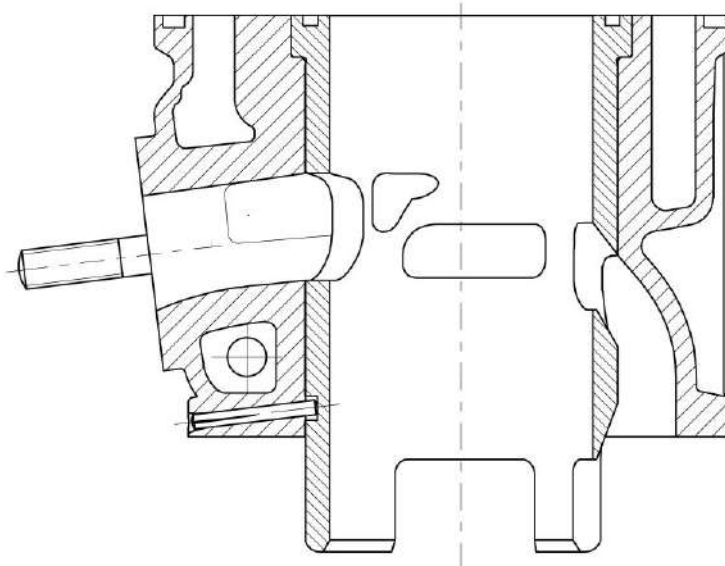
**FROM 2025 ON - A PARTIR DE 2025**

CYLINDER IDENTIFICATION – ALTERNATIVE CYLINDER LINER LOCK PIN  
*IDENTIFICATION DU CYLINDRE – GOUPILLE DE BLOCAGE DE LA CHEMISE ALTERNATIF*

CURRENT PIN (SPRING PIN)  
*GOUPILLE COURANTE (GOUPILLE À RESORT)*



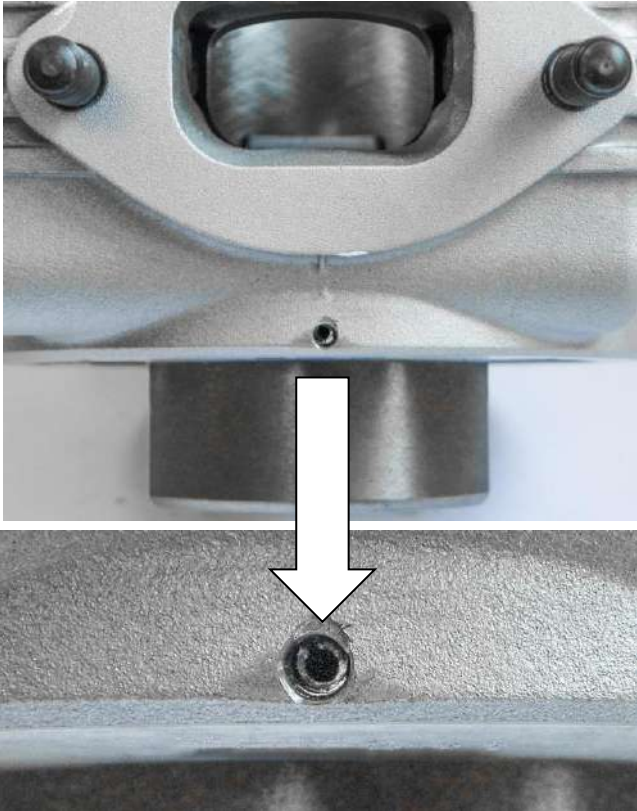
ALTERNATIVE PIN (GROOVED PIN)  
*GOUPILLE ALTERNATIF - (GOUPILLE CANNELÉE)*



**FROM 2025 ON - A PARTIR DE 2025**

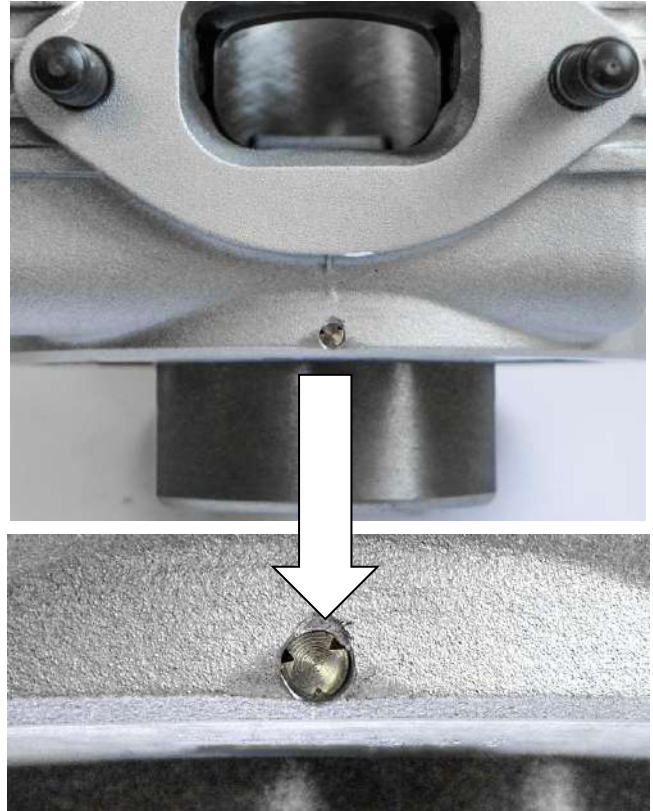
CYLINDER IDENTIFICATION – ALTERNATIVE CYLINDER LINER LOCK PIN  
*IDENTIFICATION DU CYLINDRE – GOUPILLE DE BLOCAGE DE LA CHEMISE ALTERNATIF*

**CURRENT PIN**  
*GOUPILLE COURANTE*



**SPRING PIN**  
*GOUPILLE À RESORT*

**ALTERNATIVE PIN**  
*GOUPILLE ALTERNATIF*



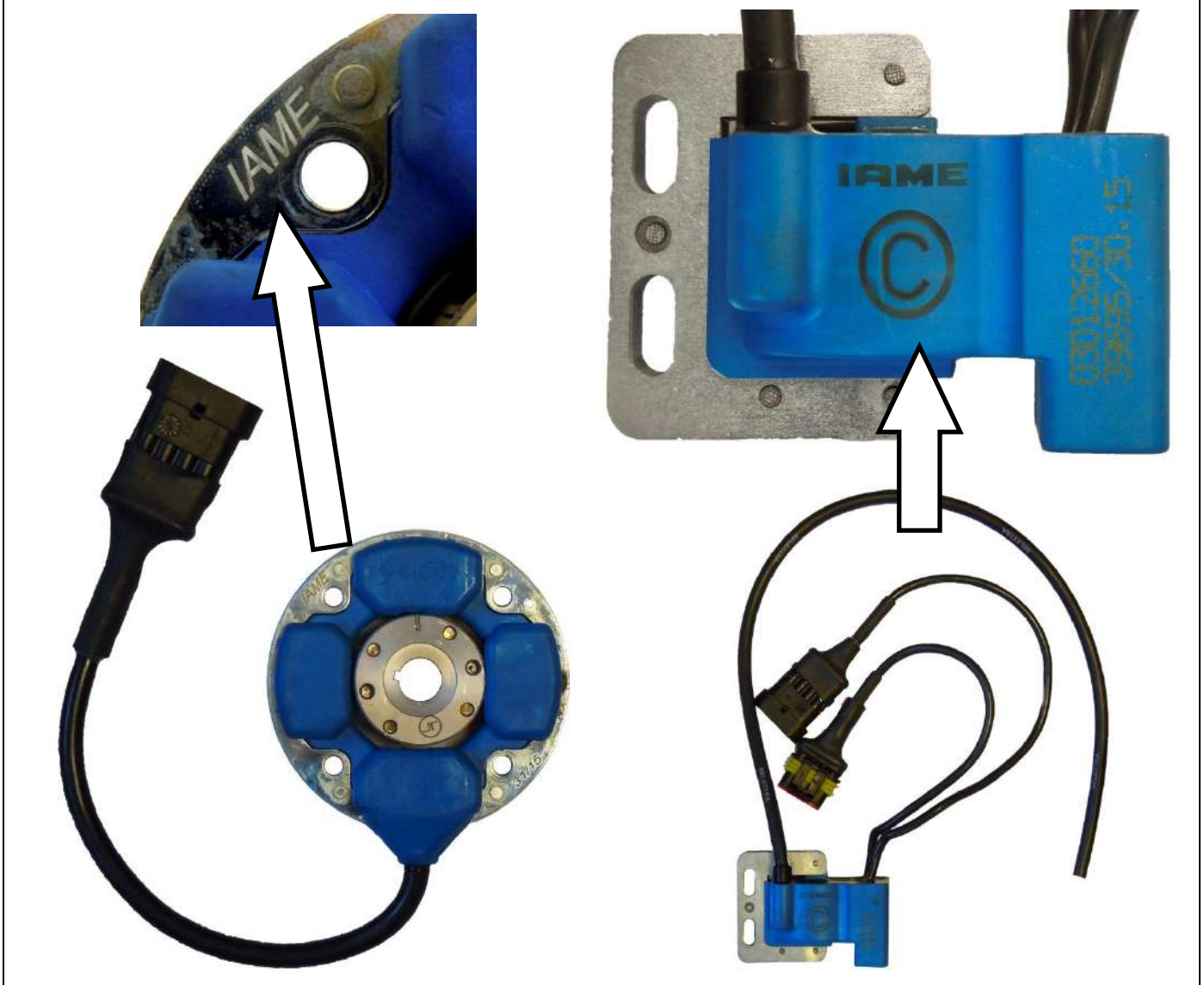
**GROOVED PIN**  
*GOUPILLE CANNELÉE*



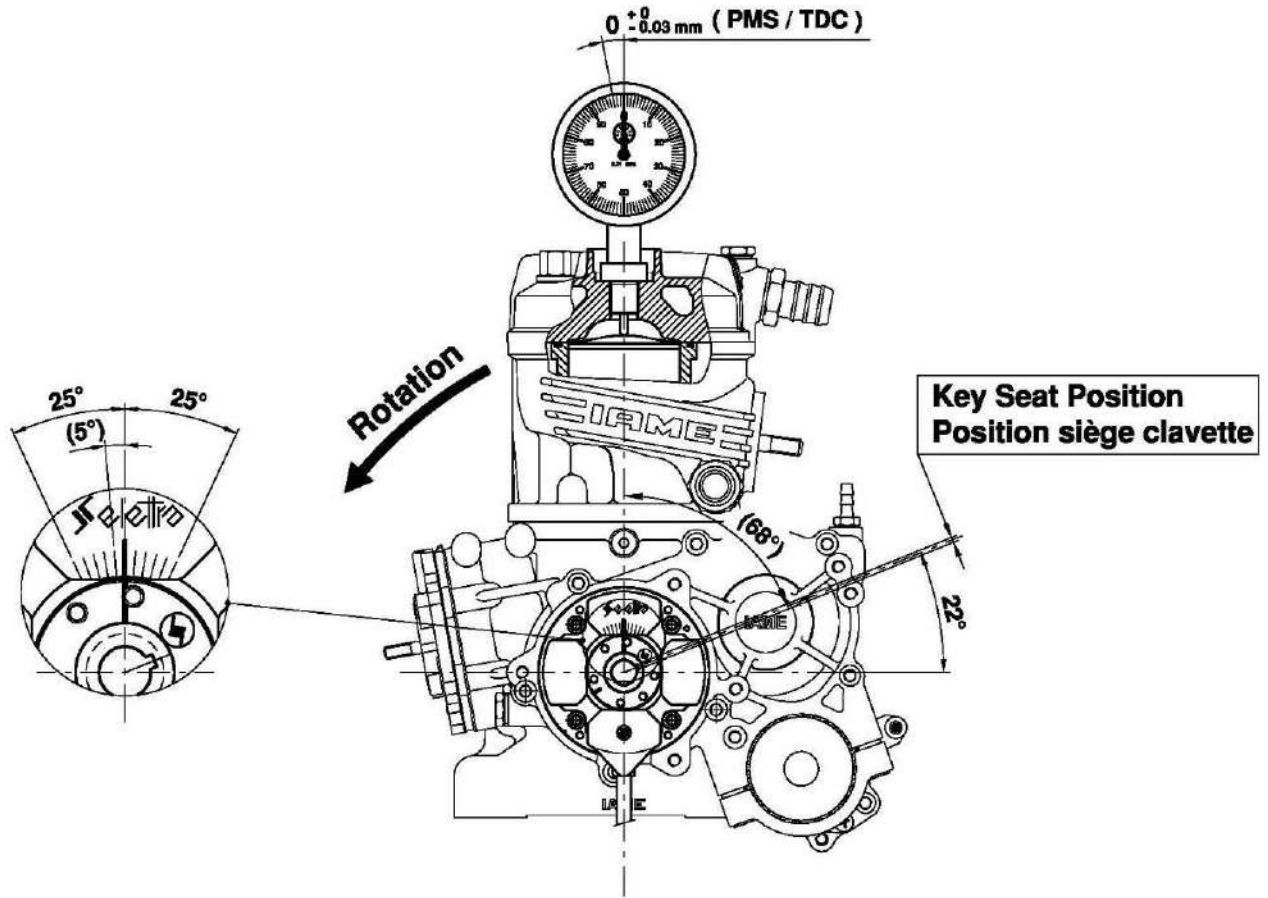
PHOTO COMPLETE ALTERNATIVE WIRING LOOM  
PHOTO DU CABLAGE ELECTRONIQUE COMPLET



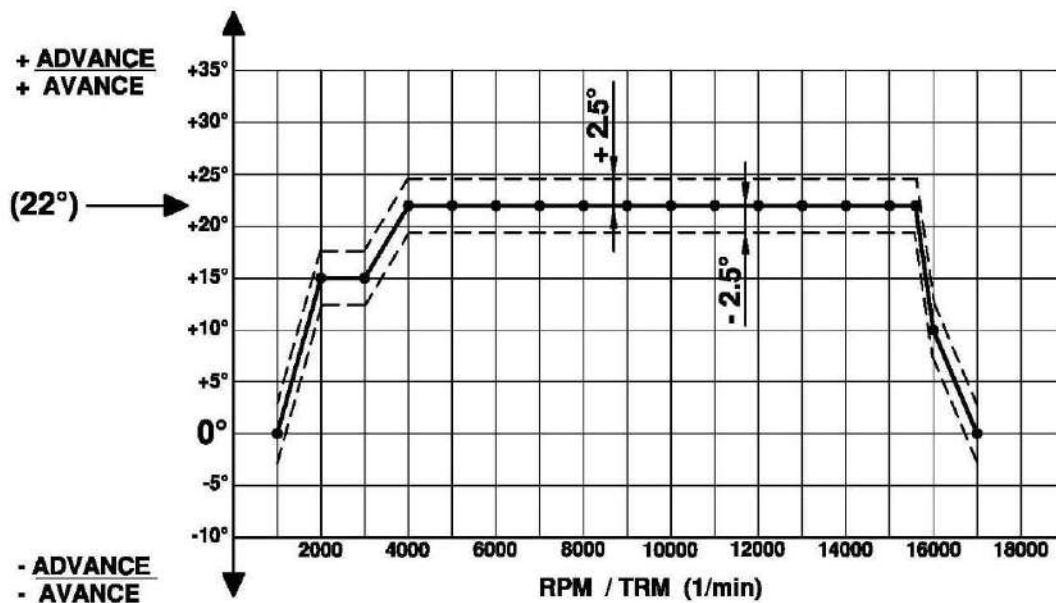
PHOTO OF SELETTRA ALTERNATIVE DIGITAL "S" IGNITION, WITH IAME MARKING  
PHOTO DE L'ALLUMAGE SELETTRA DIGITAL "S", AVEC MARQUAGE IAME



SCHEME FOR ADVANCE CONTROL  
 SCHEMA POUR CONTROLE DE L'AVANCE

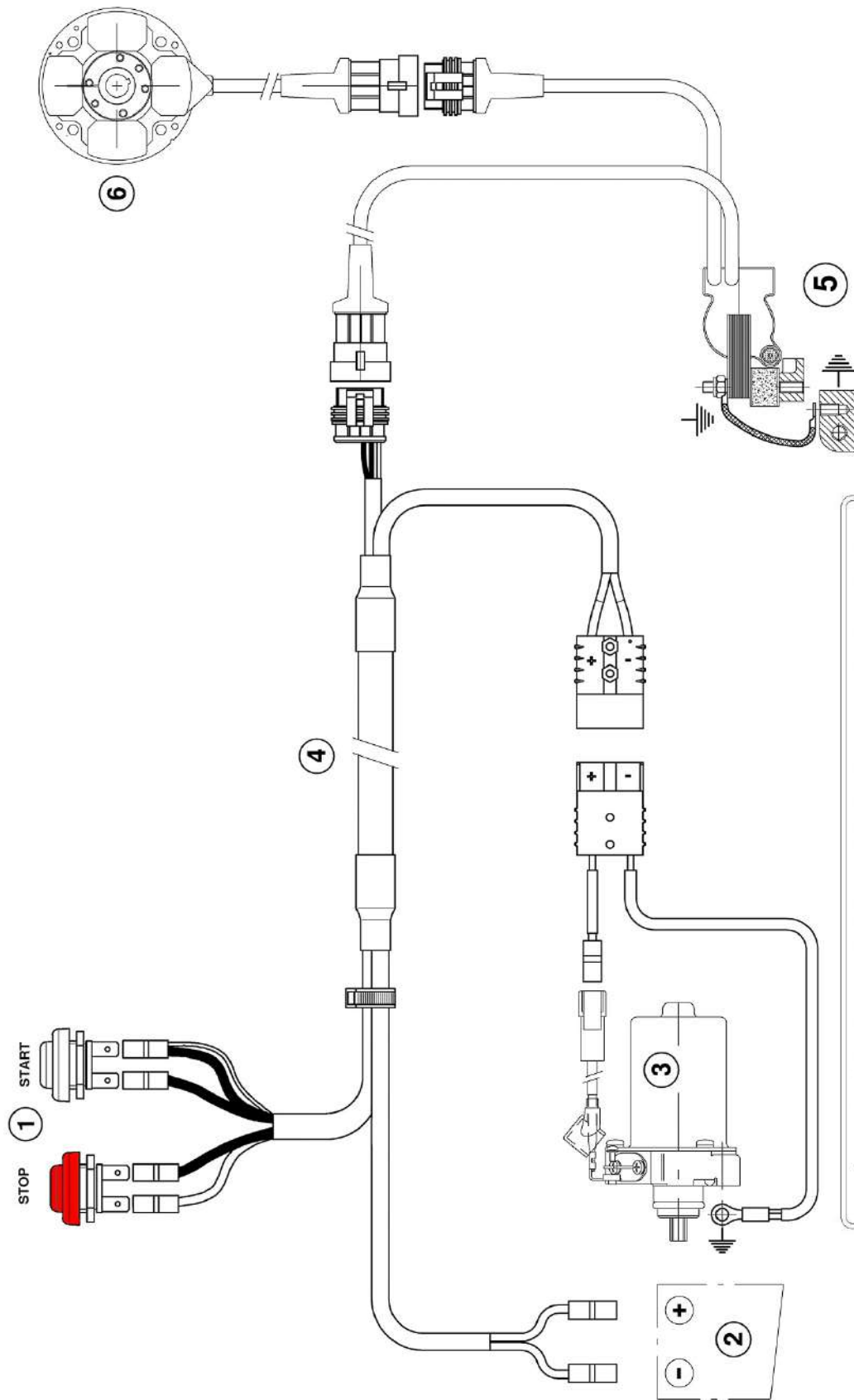


ADVANCE CURVE GRAPHS / GRAPHIQUES DE LA COURBE D'AVANCE





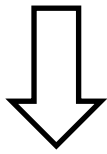
WIRING DIAGRAM ( SELETTRA DIGITAL "S" IGNITION )  
 SCHEMA CIRCUIT ELECTRIQUE ( ALLUMAGE SELETTRA DIGITAL "S" )



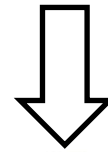
- 1** - Push buttons Start & Stop / Bouton poussoir du démarreur
- 2** - Battery / Batterie
- 3** - Starter / Démarreur
- 4** - Wiring cable / Cablage électrique
- 5** - H.T. coil and Electronic Control Unit / Bobine A.T. et boîtier avec microprocesseur
- 6** - Ignition / Allumage

PHOTO IDENTIFICATION REED GROUP  
PHOTO IDENTIFICATION BOÎTE À CLAPETS

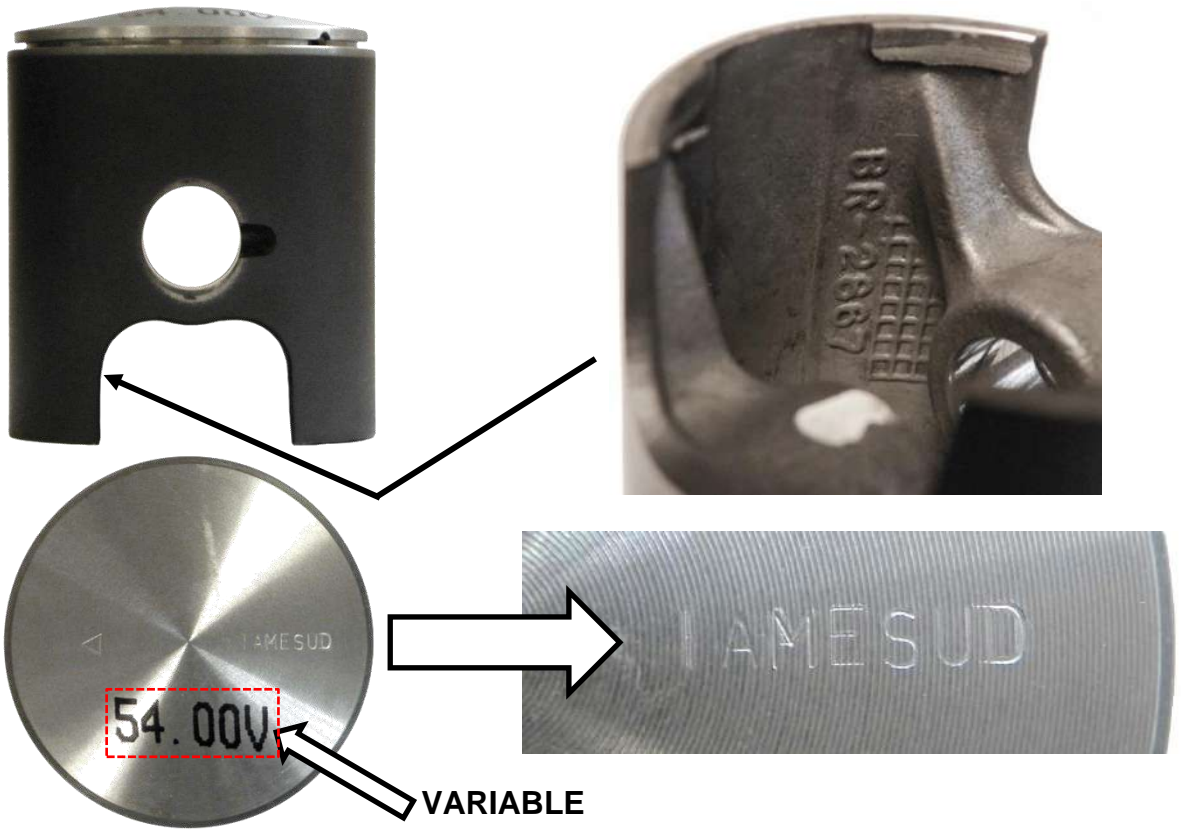
VERSION ACTUAL  
VERSION COURANTE



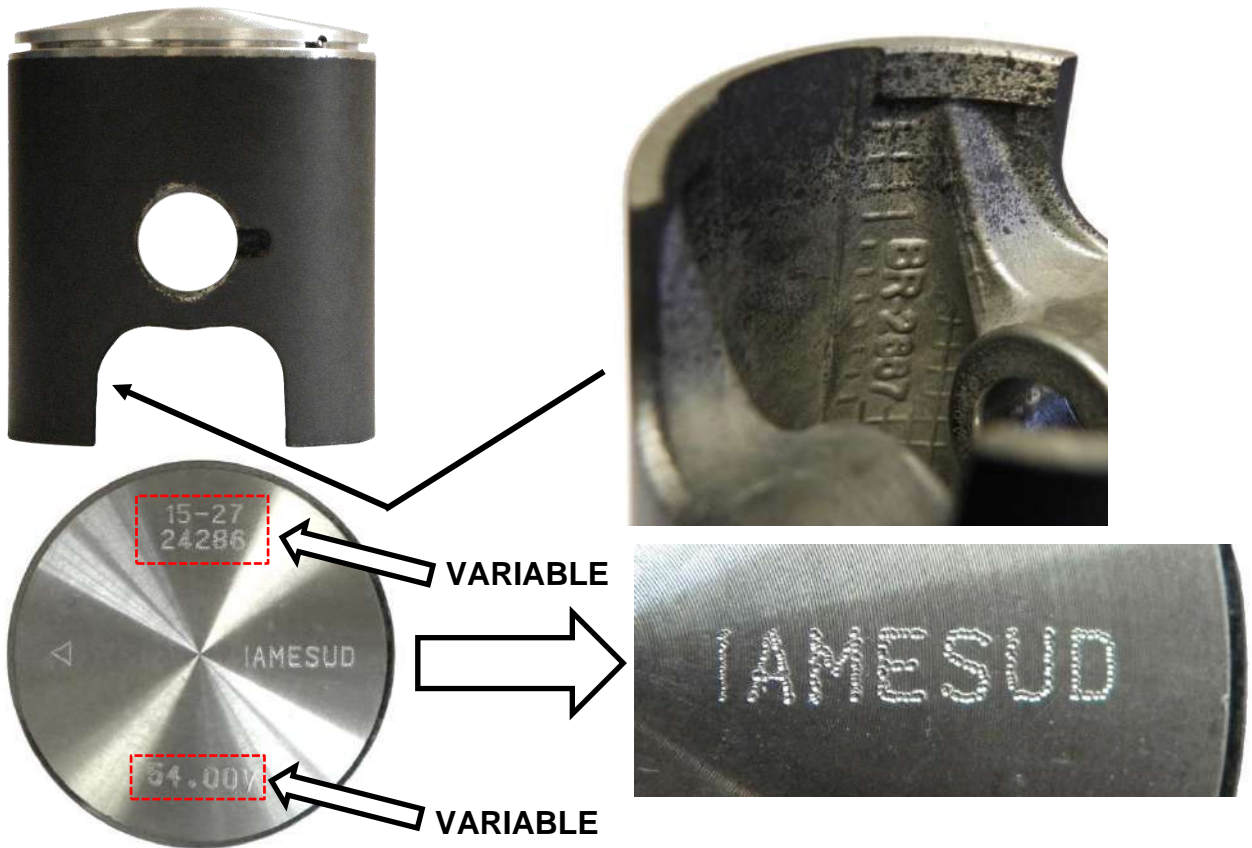
ALTERNATIVE VERSION  
VERSION ALTERNATIVE



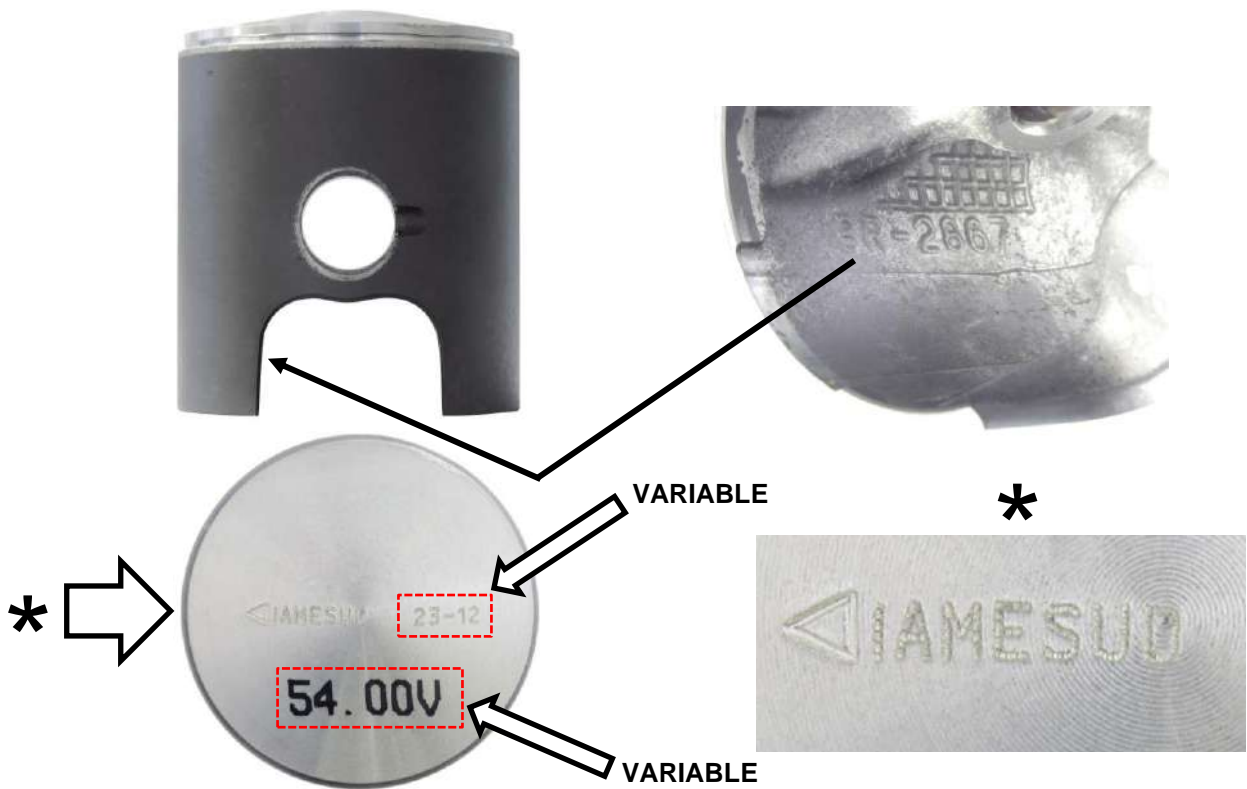
ACTUAL PISTON  
PISTON COURANT



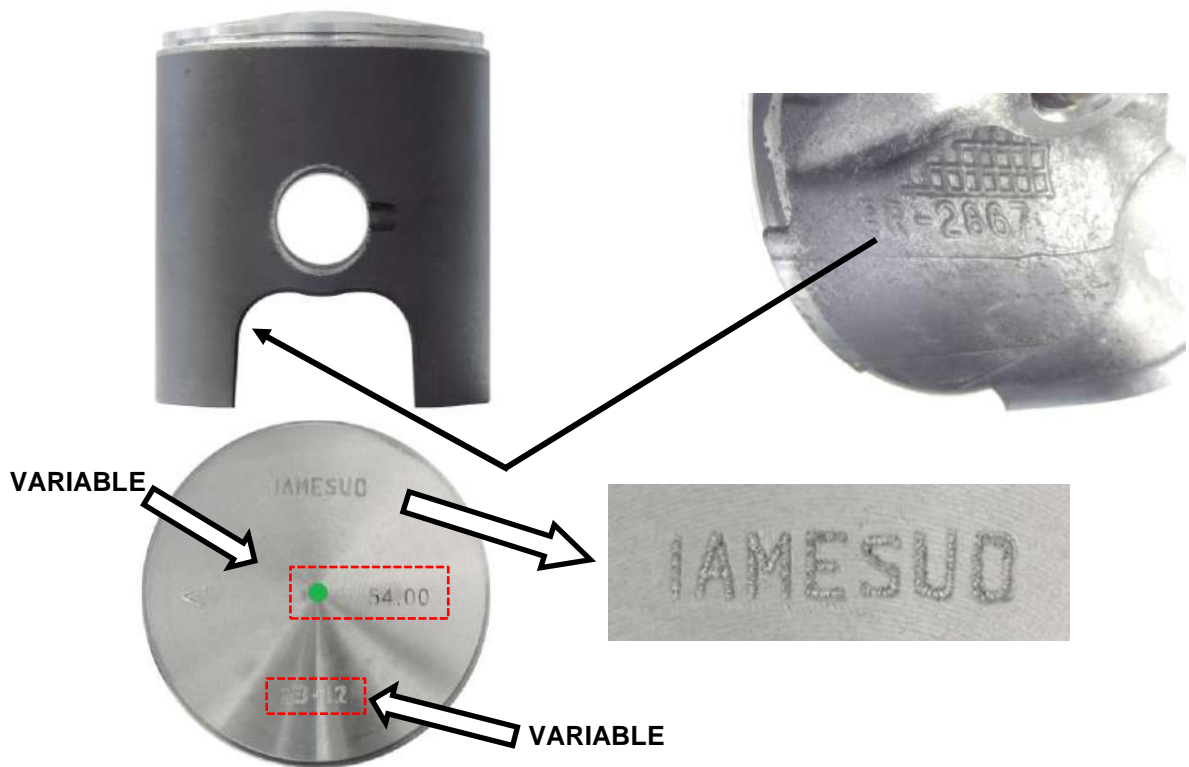
ALTERNATIVE PISTON  
PISTON ALTERNATIF



ALTERNATIVE PISTON MARKING  
 MARQUAGE ALTERNATIF DU PISTON



ALTERNATIVE PISTON MARKING  
 MARQUAGE ALTERNATIF DU PISTON





ALTERNATIVE CONROD  
BIELLE ALTERNATIVE

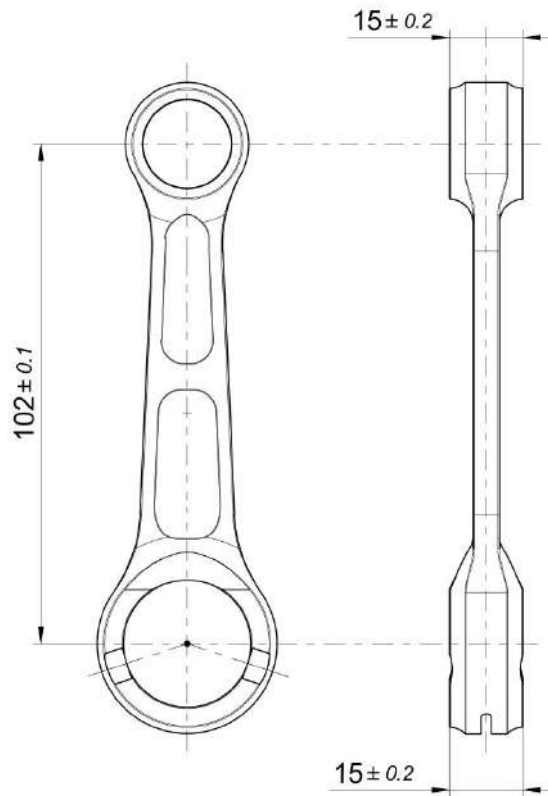
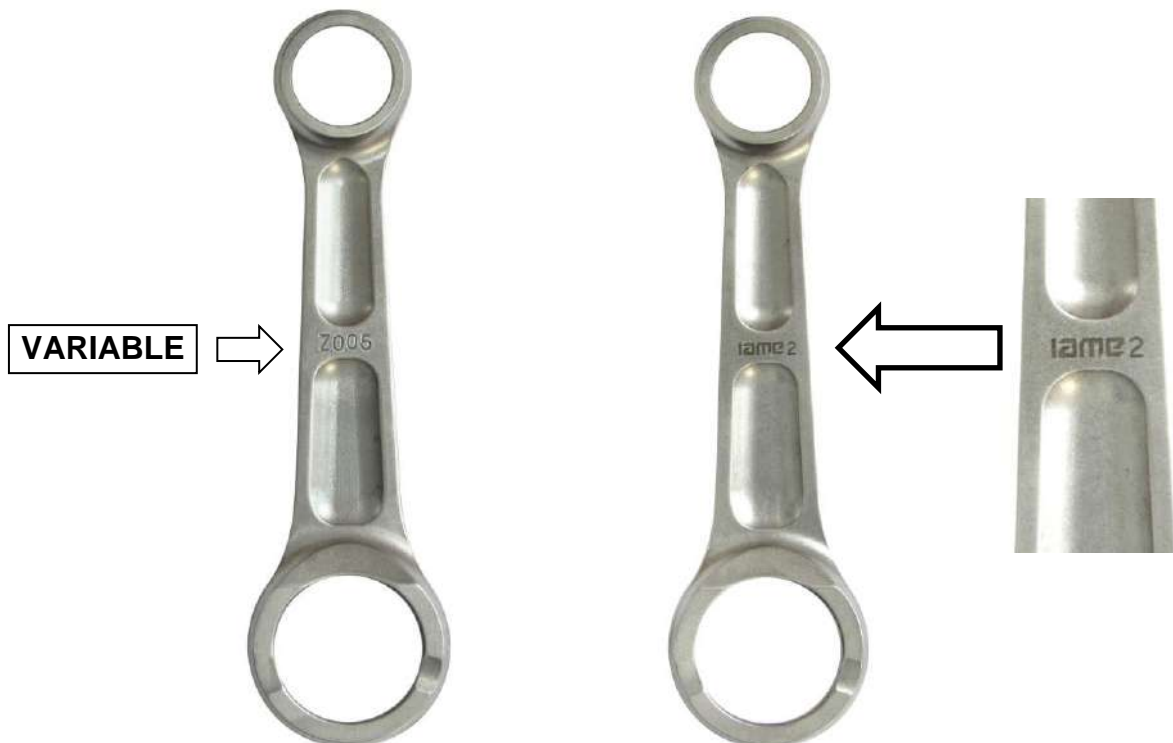


PHOTO OF THE CONROD BOTH SIDE – ALTERNATIVE  
PHOTO DES DEUX COTES DE LA BIELLE - ALTERNATIVE



**BOTH TYPES OF CONROD CAN BE USED WITH BOTH TYPES OF WASHERS (IN COUPLE)  
LES DEUX TYPES DE BIELLE PEUVENT ÊTRE UTILISÉS AVEC LES DEUX TYPES DE  
RONDELLES (EN COUPLE)**

PHOTO IDENTIFICATION OF SMALL END CONROD BEARING – TYPES ALTERNATIVE  
*PHOTO D'IDENTIFICATION DU ROULEMENT PIED DE BIELLE – TYPES ALTERNATIFS*

TYPE 1



TYPE 2



PHOTO IDENTIFICATION OF CONROD WASHER – TYPES ALTERNATIVE  
*PHOTO D'IDENTIFICATION RONDELLE BIELLE – TYPES ALTERNATIFS*







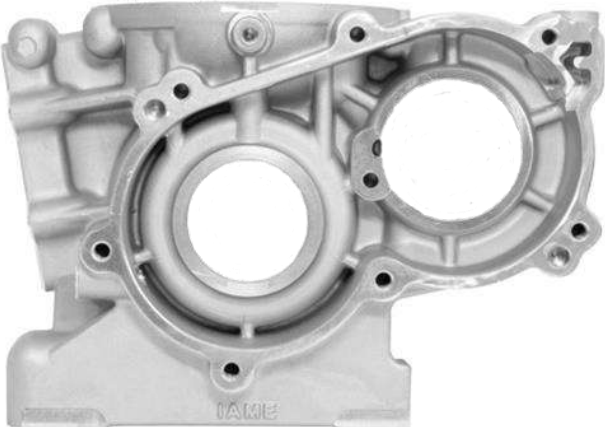

TYPE 1



TYPE 2



**PARTS WITH ALTERNATIVE NEW LOGO "IAME"**  
**COMPOSANTS AVEC UN NOUVEAU LOGO ALTERNATIF «IAME»**

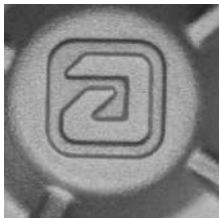
<p align="center">CYLINDER HEAD CULASSE</p>  <p align="center"><b>NEW / NOUVEAU LOGO</b></p> 	<p align="center">CYLINDER CYLINDRE</p>  <p align="center"><b>NEW / NOUVEAU LOGO</b></p> 
<p align="center">SEMICARTER TRANSMISSION SIDE DEMI-CARTER CÔTÉ PIGNON</p>  <p align="center"><b>NEW / NOUVEAU LOGO</b></p> 	<p align="center">SEMICARTER IGNITION SIDE DEMI-CARTER CÔTÉ ALLUMAGE</p>  <p align="center"><b>NEW / NOUVEAU LOGO</b></p> 

**PARTS WITH ALTERNATIVE NEW LOGO "IAME"**  
**COMPOSANTS AVEC UN NOUVEAU LOGO ALTERNATIF «IAME»**

IGNITION COVER  
 COUVERCLE DE L'ALLUMAGE



**NEW / NOUVEAU LOGO**



CLUTCH COVER  
 COUVERCLE D'EMBAYAGE



**NEW / NOUVEAU LOGO**



REED GROUP  
 GROUPE CLAPETS



**NEW / NOUVEAU LOGO**



CARBURETTOR INLET CONVEYOR  
 CONVOYEUR D'ADMISSION



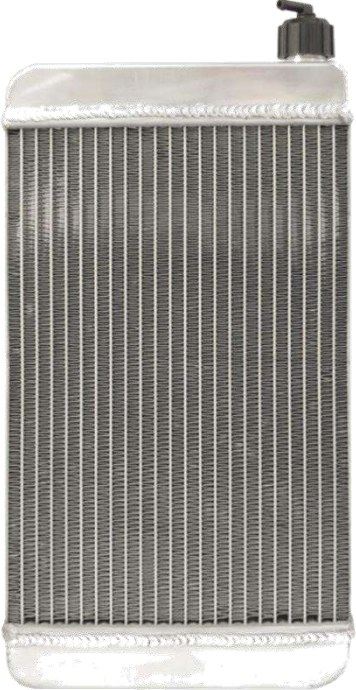








**NEW / NOUVEAU LOGO**





**PARTS WITH ALTERNATIVE NEW LOGO "IAME"**  
**COMPOSANTS AVEC UN NOUVEAU LOGO ALTERNATIF «IAME»**

EXHAUST SILENCER ECHAPPEMENT	RADIATOR RADIATEUR
 <p align="center"><b>NEW / NOUVEAU LOGO</b></p> 	<p align="right"><b>NEW NOUVEAU LOGO</b></p>  
<p align="center"><b>NEW / NOUVEAU LOGO</b></p>  <p align="center"><b>NEW / NOUVEAU LOGO</b></p> 	<p align="center"><b>BALANCING SHAFT ARBRE D'EQUILIBRAGE</b></p> <p align="center"><b>NEW / NOUVEAU LOGO</b></p>   

**THE OTHERS COMPONENTS OF ENGINE THAT ARE MARKED (LASER OR PUNCHING) UNTIL TODAY WITH LOGO OR WRITTEN "IAME"**

**LES AUTRES COMPOSANTS DU MOTEUR AVEC COMME MARQUAGE (LASER OU POINÇONNEUSE) L'ANCIEN LOGO OU ÉCRIT «IAME»**

I A M E

or

**IAME**

**NOW COULD BE MARKED WITH NEW LOGO "IAME"**

**POURRAIENT MAINTENANT ETRE MARQUES AVEC LE NOUVEAU LOGO "IAME"**

IAME

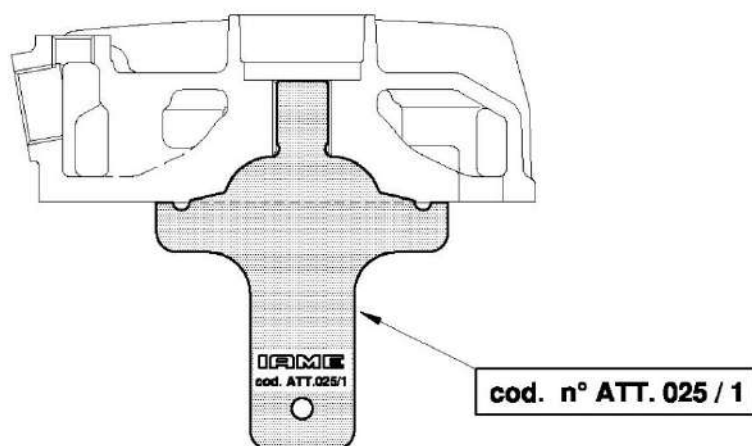
or

IAME

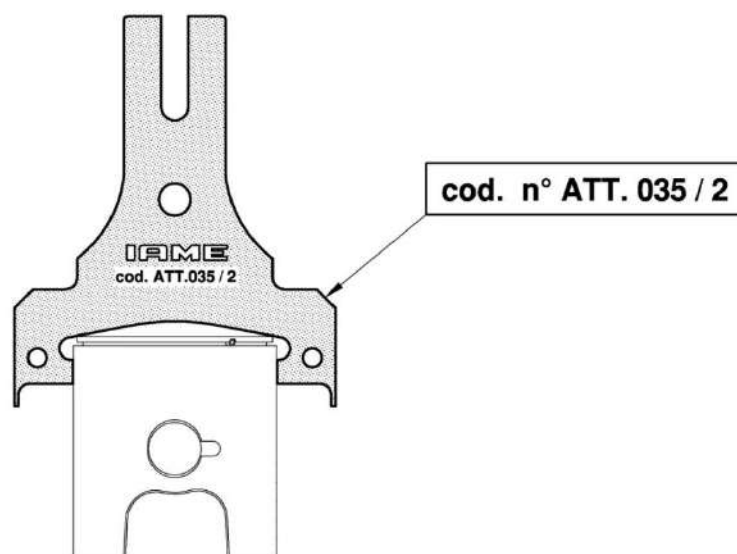
or

IAME

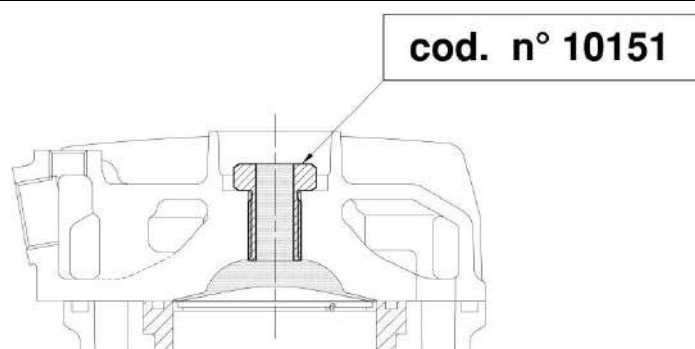
TEMPLATE FOR COMBUSTION CHAMBER SHAPE  
GABARIT POUR LA FORME DE LA CHAMBRE DE COMBUSTION



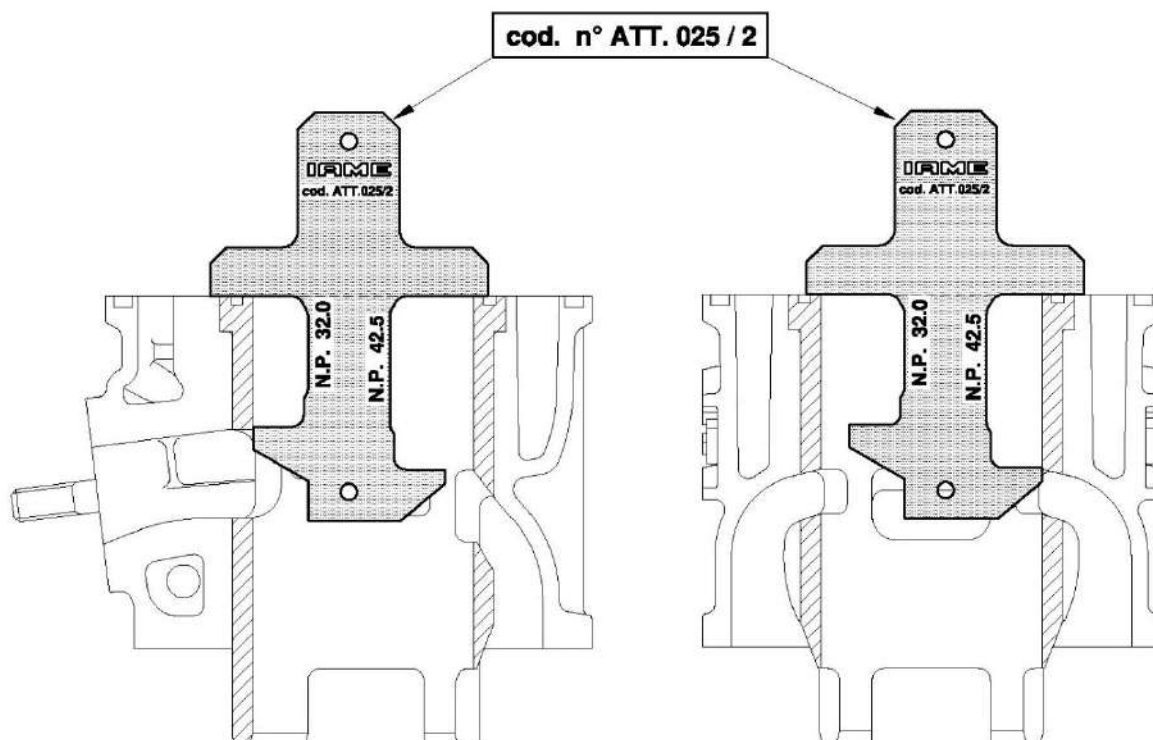
TEMPLATE FOR THE PISTON DOME  
GABARIT POUR LE DÔME DU PISTON



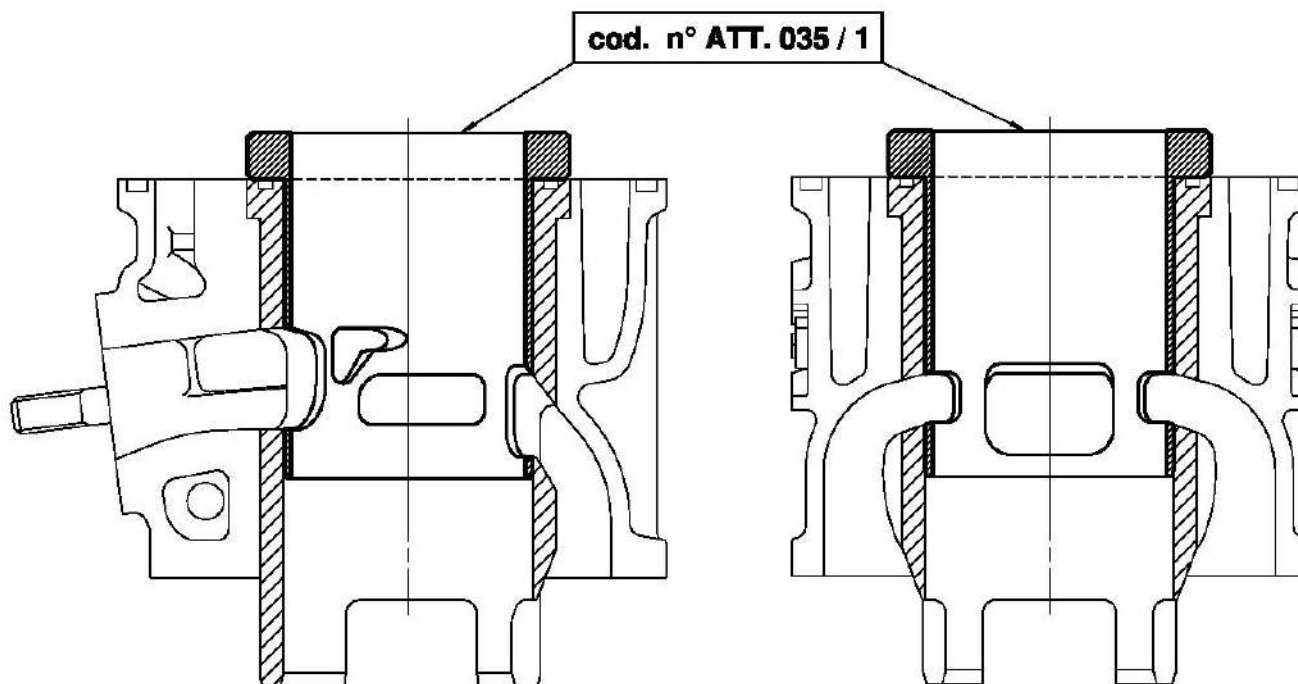
INSERT FOR COMBUSTION CHAMBER VOLUME  
INSERT POUR LE VOLUME DE LA CHAMBRE DE COMBUSTION



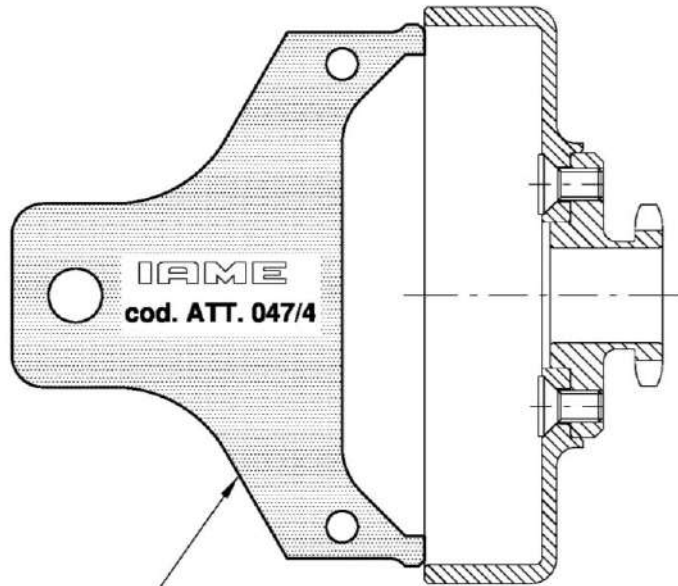
**NO GO GAUGE FOR THE HEIGHT OF EXHAUST PORT AND LATERAL TRANSFERS**  
**GABARIT POUR LA HAUTEUR DE LA LUMIÈRE D'ÉCHAPPEMENT ET DES TRANSFERTS LATÉRAUX**



**CHECKING TOOL FOR PORTS IN THE CYLINDER LINER**  
**GABARIT POUR LES LUMIÈRES DANS LA CHEMISE DU CYLINDRE**

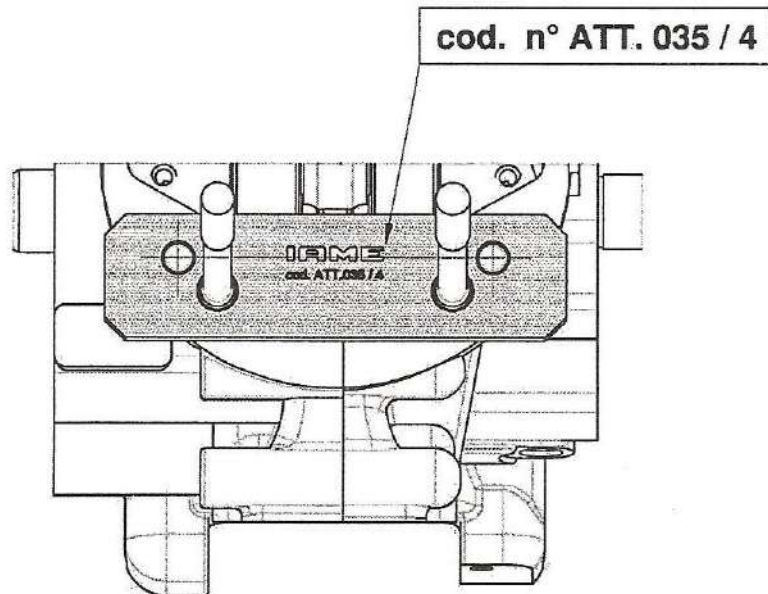


**NO-GO GAUGE FOR CLUTCH DRUM**  
**GABARIT POUR LA CLOCHE D'EMBAYAGE**



**cod. n° ATT. 047 / 4**

**TEMPLATE FOR THE CILYNDER PINS INTERAXLE**  
**GABARIT POUR L'ENTRAXE DES PIONS DE CENTRAGE DU CYLINDRE**



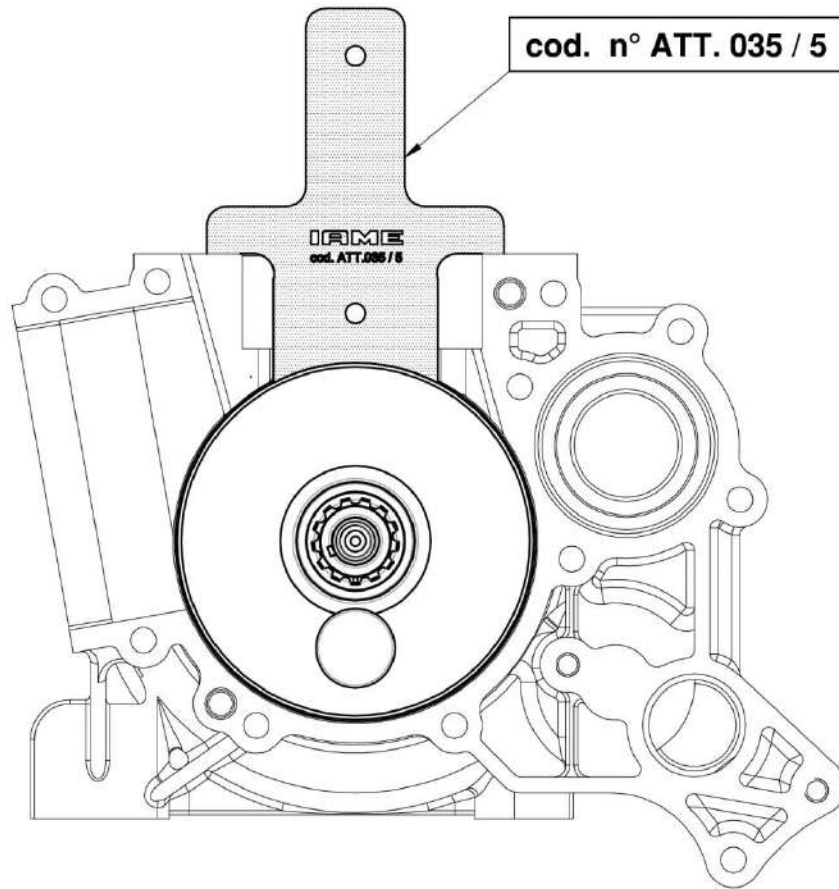
**cod. n° ATT. 035 / 4**

GAUGE FOR THE CYLINDER BASE PLANE ON THE CRANKCASE

It must touch the plane before touching the crankshaft

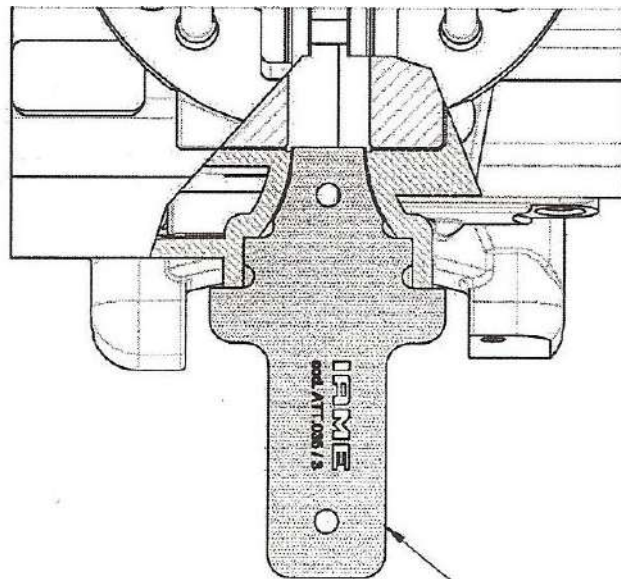
GABARIT POUR LA HAUTEUR DU PLAN CYLINDRE SUR LE CARTER

il doit toucher le plan avant de toucher le vilebrequin



GAUGE FOR REED VALVE SEAT AND PLANE

GABARIT POUR LE PLAN ET LOGEMENT DE LA BÔITE À CLAPETS



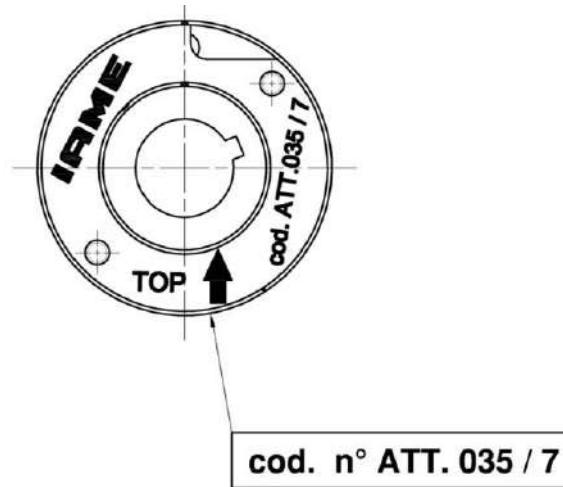
**cod. n° ATT. 035 / 3**

TEMPLATE FOR THE MARKING POSITION ON SELETTRA DIGITAL "S" ROTOR

OK when the marking is hidden by the template

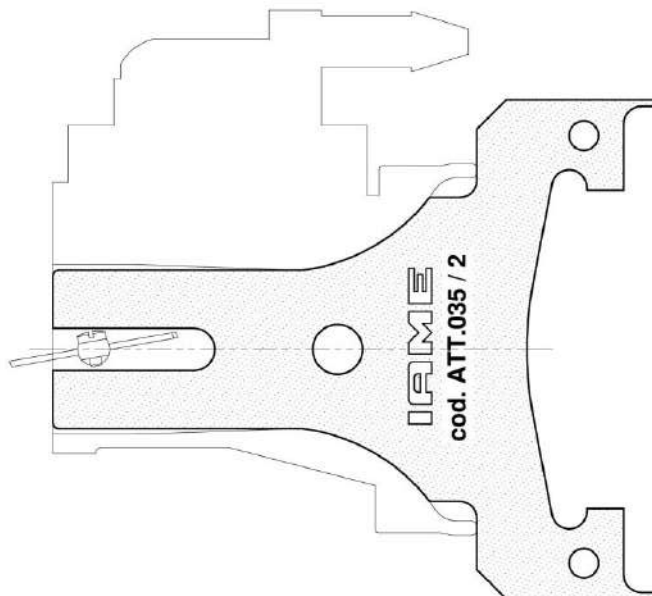
*GABARIT POUR LA LE MARQUAGE DE PHASE SUR LE ROTOR SELETTRA DIGITAL "S"*

*OK si le marquage est couvert par le gabarit*



TEMPLATE FOR THE VENTURI SHAPE OF TILLOTSON HW-27A CARBURETTOR

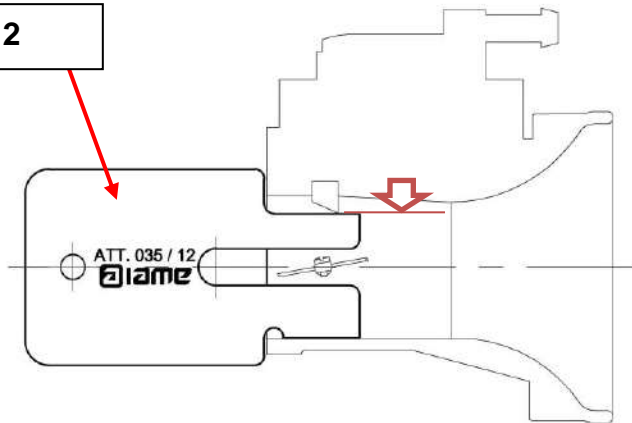
GABARIT POUR LE VENTURI DU CARBURATEUR TILLOTSON HW-27A





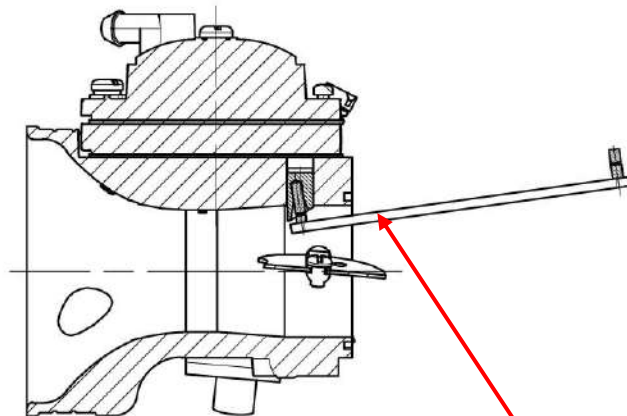
GUAGE FOR THE HEIGHT OF THE ATOMISER – IT MUST ENTER  
GABARIT POUR LA HAUTEUR DU PULVERISATEUR - IL DOIT ENTRER

ATT.035 / 12



NO GO GAUGE FOR THE HOLE OF THE NOZZLE  
GABARIT POUR LE TROU DU PULVERISATEUR

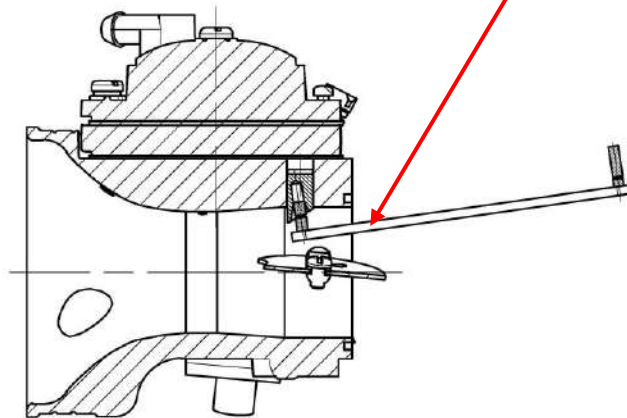
GO Side – must enter  
Côté GO – doit entrer



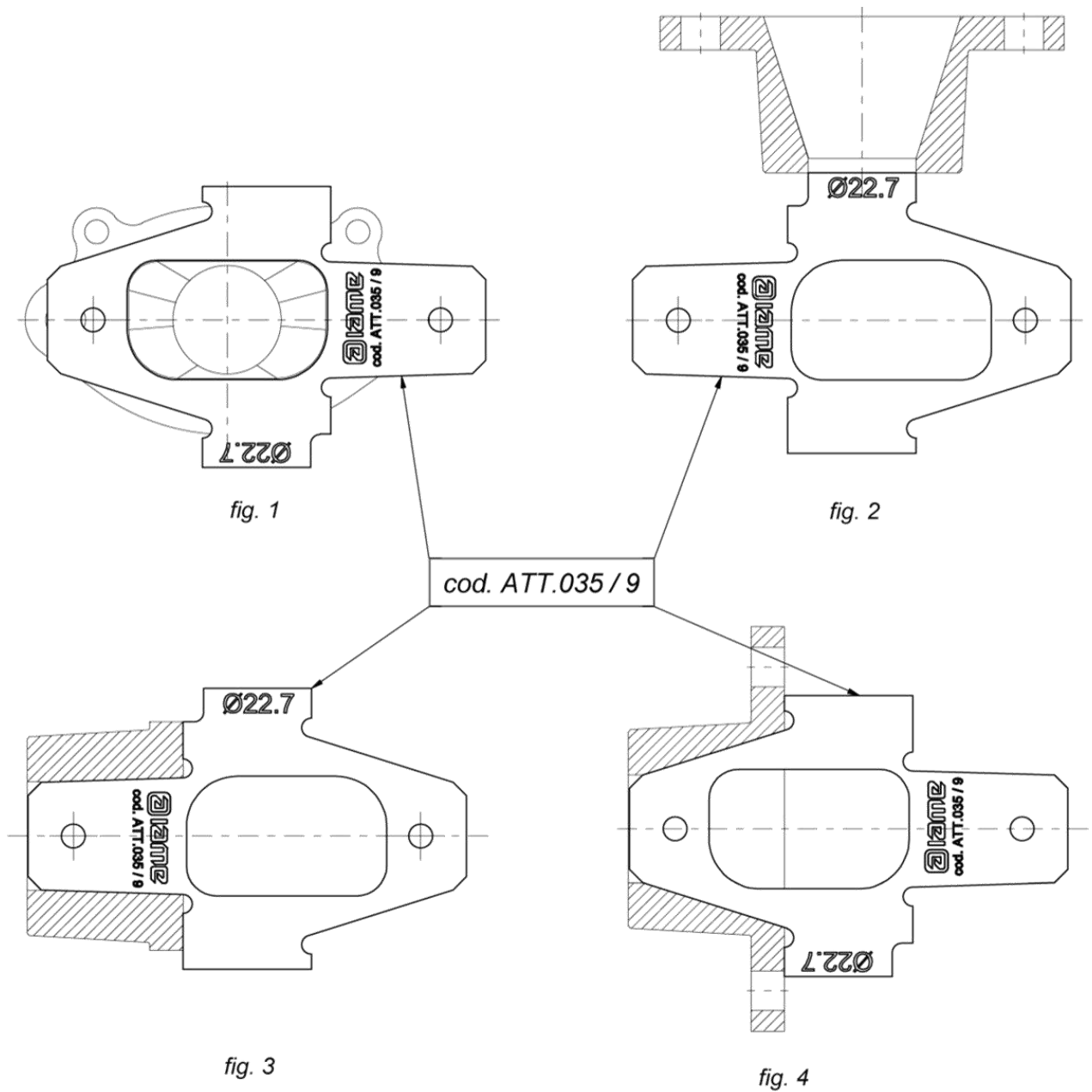
NO GO Side – must not enter  
Côté NO GO – ne doit pas entrer



ATT.035 / 19



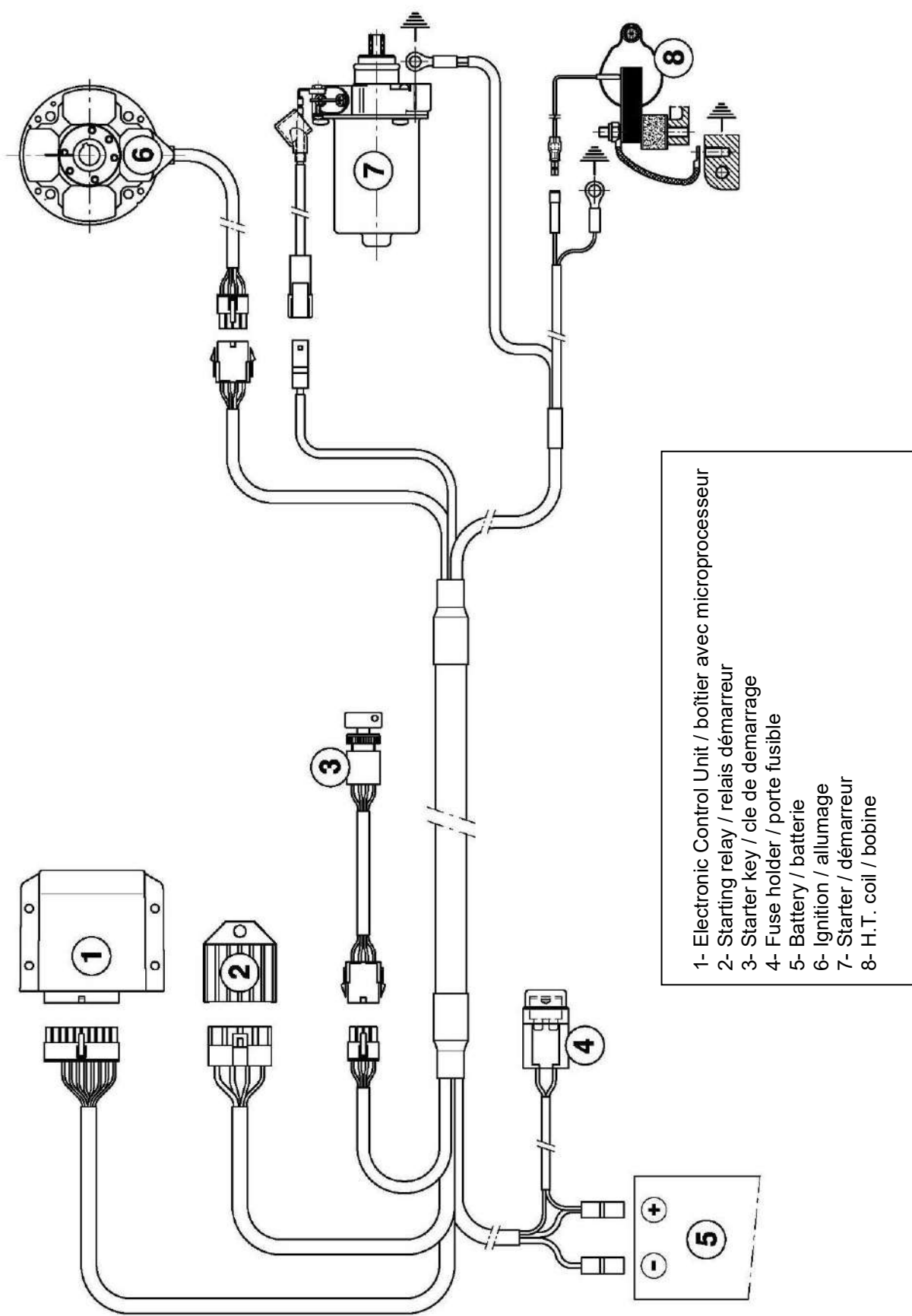
**EXHAUST MANIFOLD CHECKING TOOL - CONTRÔLE DU RACCORD D'ÉCHAPPEMENT**



**THE NO-GO GAUGE MUST NOT ENTER INTO THE EXHAUST RESTRICTOR, (FIG.2);**  
**LE GABARIT NE DOIT PAS ENTRER DANS LE TROU DU RESTRICTEUR D'ÉCHAPPEMENT.**

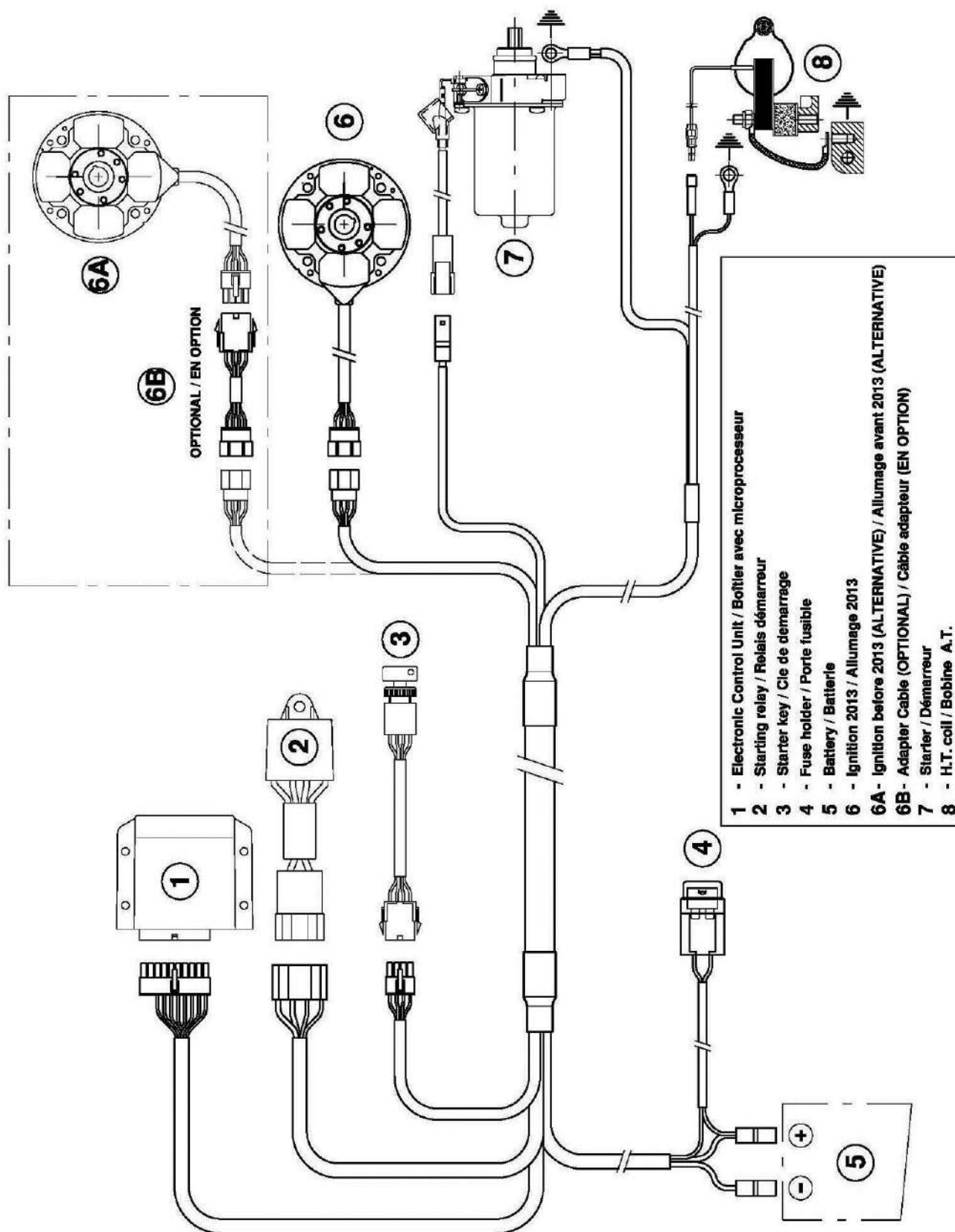
**THE SHAPE OF THE DUCT IN THE HEADER MUST MATCH WITH THE TEMPLATE, (FIG.1,3 AND 4).**  
**LA FORME DU CONDUIT DANS LE COLLECTEUR TOIT ÊTRE LA MEME QUE L'OUTIL**

WIRING DIAGRAM ( SELETTRA DIGITAL "K" IGNITION )  
 SCHEMA CIRCUIT ELECTRIQUE ( ALLUMAGE SELETTRA DIGITAL "K" )



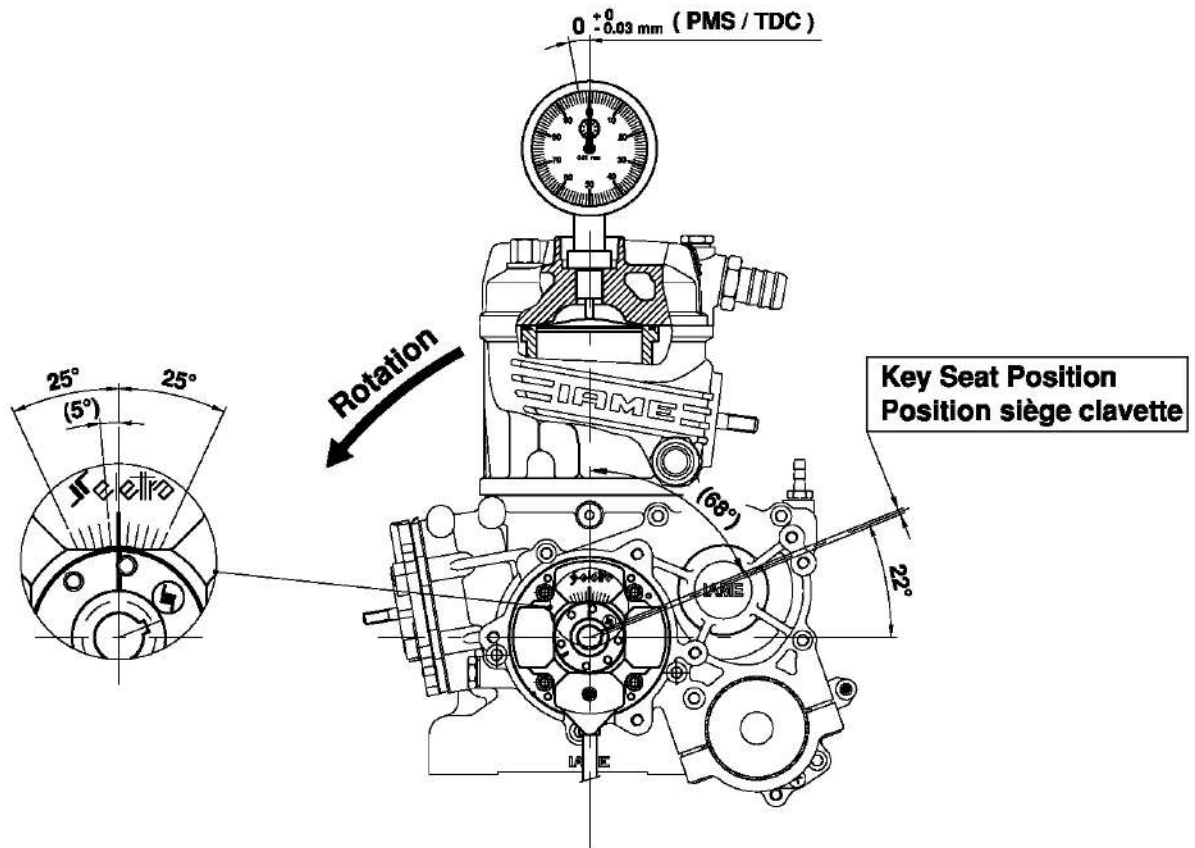
- 1- Electronic Control Unit / boîtier avec microprocesseur
- 2- Starting relay / relais démarreur
- 3- Starter key / cle de démarrage
- 4- Fuse holder / porte fusible
- 5- Battery / batterie
- 6- Ignition / allumage
- 7- Starter / démarreur
- 8- H.T. coil / bobine

WIRING DIAGRAM ( SELETTRA DIGITAL "K" IGNITION 2013 )  
 SCHEMA CIRCUIT ELECTRIQUE ( ALLUMAGE SELETTRA DIGITAL "K" 2013 )

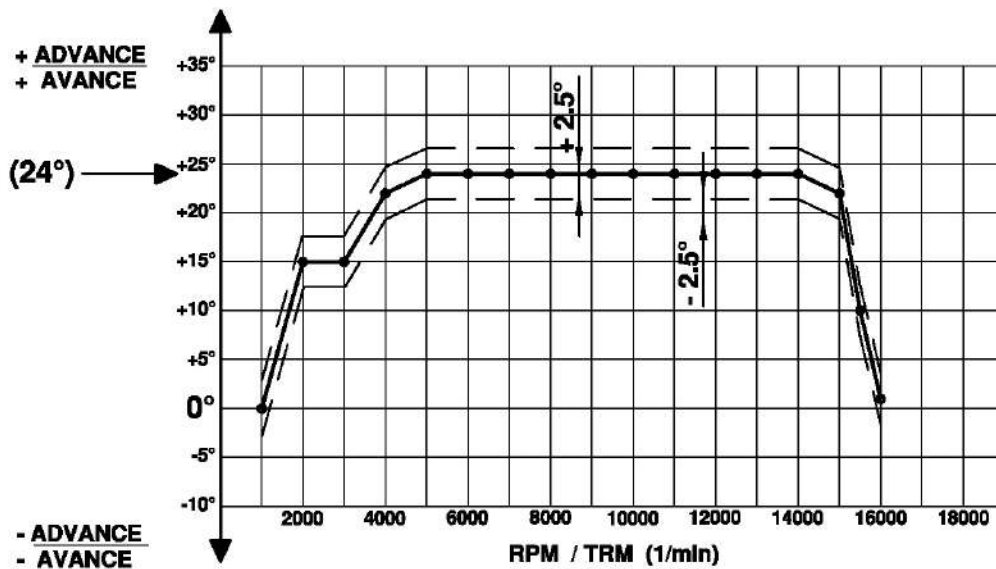


**SCHEME FOR ADVANCE CONTROL  
SCHEMA POUR CONTROLE DE L'AVANCE**

**SCHEME FOR ADVANCE CONTROL / SCHEMA DE CONTROLE POUR L'AVANCE**



**ADVANCE CURVE GRAPHS / GRAPHIQUES DE LA COURBE D'AVANCE**





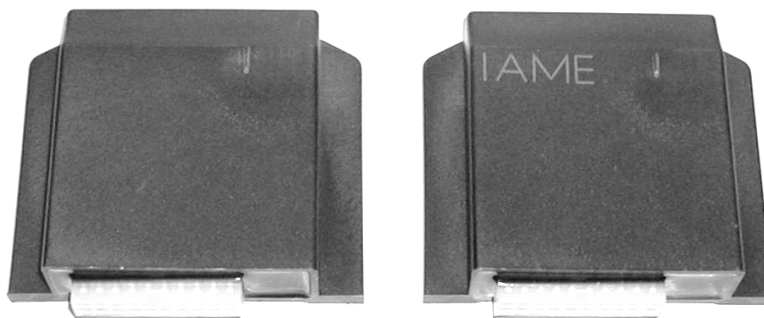
SELETTRA DIGITAL "K" ELECTRONIC BOX MARKING  
MARQUAGE DU BOITIER ELECTRONIQUE SELETTRA DIGITAL "K"



**PRODUCTION DATE**  
**DATE DE PRODUCTION**

**SUPPLIER PART NUMBER**  
**N° REF. FOURNISSEUR**

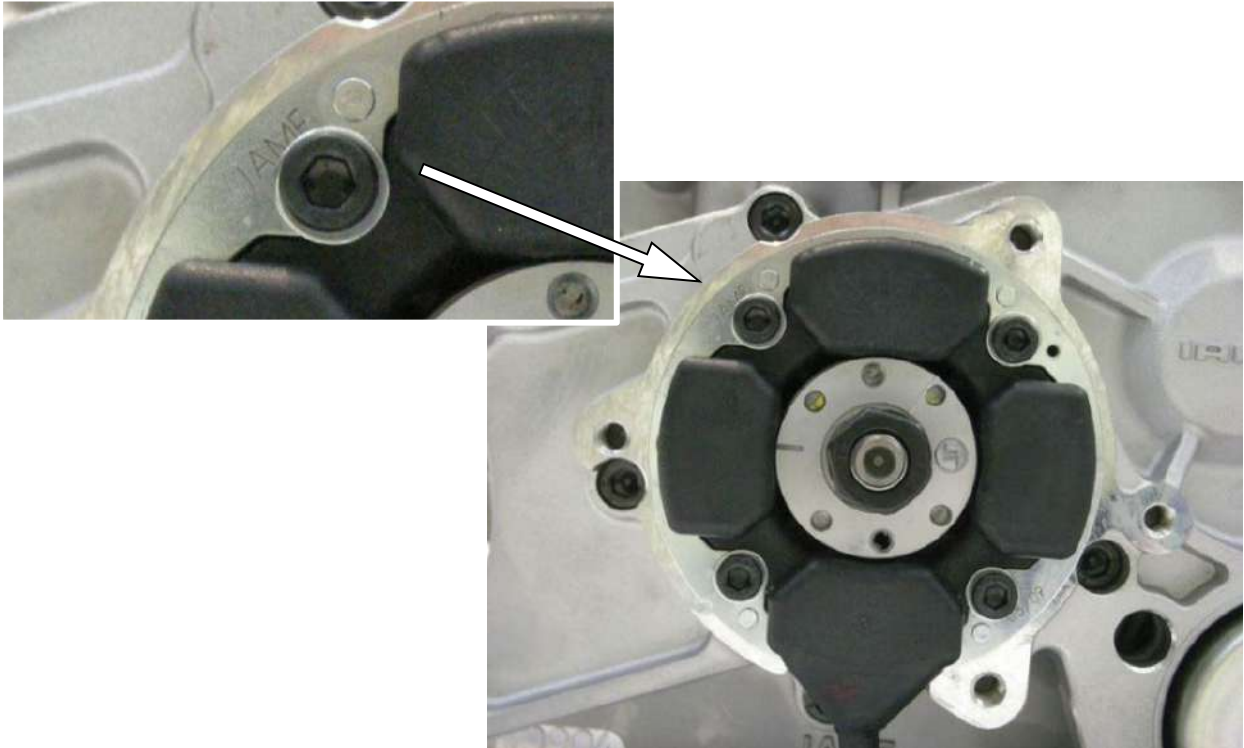
**IN ALTERNATIVE**



ALTERNATIVE PUSH BUTTONS – START & STOP  
BOUTONS ALTERNATIF "START & STOP" DU DEMARREUR



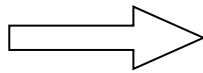
STATOR SELETTRA DIGITAL "K" IDENTIFICATION MARKING  
*MARQUAGE D'IDENTIFICATION DU STATOR SELETTRA DIGITAL "K"*



H.T. COIL SELETTRA DIGITAL "K" IDENTIFICATION MARKING  
*MARQUAGE DE LA BOBINE SELETTRA DIGITAL "K"*



CYLINDER HEAD MARKINGS  
MARQUAGE D'IDENTIFICATION DE LA CULASSE



**ALTERNATIVE**

